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	4.25 4.00	1.25" NPT CONDUIT 4 x 1/2"-13 UI	NC	8.8	<u>2.3</u> 5.00 11.9	HOLES
UNITS: INCHES			NOTES:			
		:	1. MAIN CONDUIT B 2. STANDARD PRODUCT AVAILABLE ONLY BY CC 3. KEY DIMENSIONS	T USES BI-DIRECTIO DNNECTION CHANGE	NAL FAN. OPPOSIT	
						· · · · · · · · · · · · · · · · · · ·
TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHN	IICAL IMPROVEMENT A	ND THE DATA MAY CHANGE WI	ITHOUT NOTICE			PRELIMINARY
DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICAT	ION PURPOSES UNLESS	S THE DRAWING IS MARKED AS	CERTIFIED			X CERTIFIED
	TOTALLY ENCL	LOSED FAN COOLED		/IDSLV085-04		
	FOOTE	ED C-FACED	REV. DATE:	06/30/18 F	REV. #: 0	PER.: M. O'DOWD
www.toshiba.com/tic ECC Clobal 841	3 PHASE INI	DUCTION MOTOR	REV. DESCRIP.:			
TOSHIBA INTERNATIONAL CORPORATION	254TC-256TC	F1 ASSEMBLY				

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| TYPICAL MOTOR PERFORMANCE DA | TA |
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6/20/2025

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Transmit #

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| HP<br>20<br>Enclosure                                                  | <b>kW</b><br>15              |                                         | FL RPM      | Frame                          | Voltage                 | Hz             | Phase                        | FL Amps         |  |
|------------------------------------------------------------------------|------------------------------|-----------------------------------------|-------------|--------------------------------|-------------------------|----------------|------------------------------|-----------------|--|
|                                                                        | 10                           | Pole<br>4                               | 1770        | 256TC                          | 460                     | 60             | 3                            | 26              |  |
|                                                                        | IP                           | Ins. Class                              | S.F.        | Duty                           | NEMA<br>Nom. Eff.       | NEMA<br>Design | kVA Code                     | Ambient<br>(°C) |  |
| TEFC                                                                   | 56                           | F                                       | 1.15        | CONT                           | 93.0                    | B              |                              | 40 C            |  |
|                                                                        |                              |                                         |             |                                |                         |                |                              |                 |  |
| oad                                                                    | HP                           | kW                                      | Ampe        |                                | Efficienc               |                |                              | actor (%)       |  |
| ull Load                                                               | 20.00                        | 14.9                                    | 20          |                                | 93.0                    |                |                              | 3.9             |  |
| Load                                                                   | 15.00                        | 11.2                                    | 2'          |                                | 92.0                    |                |                              | 72.2            |  |
| 2 Load                                                                 | 10.00                        | 7.5                                     | 16          |                                | 89.7                    |                |                              | 3.0             |  |
| 4 Load                                                                 | 5.00                         | 3.7                                     | 11          |                                | 83.5                    |                |                              | 0.0             |  |
| lo Load<br>.ocked Rotor                                                |                              | -                                       | 11<br>15    |                                |                         |                |                              | .6<br>).2       |  |
| Full Load<br>(lb-ft)<br>59.3                                           |                              | Locked<br>(% F<br>27                    | LT)         | (%                             | ull Up<br>5 FLT)<br>205 |                | Break Down<br>(% FLT)<br>305 |                 |  |
| Safe Stall Tim                                                         |                              | Sound<br>Pressure                       |             | Bearin                         | lgs*                    |                | Approx. Mo                   | otor Weight     |  |
| Cold                                                                   | Hot                          | dB(A) @ 1M                              | DE          | E                              | NDE                     |                | (Ib                          | os)             |  |
| 33                                                                     | 21                           | -                                       | 6309        | 9C3                            | 63090                   | 23             | 3                            | 55              |  |
| <b>Motor Options:</b><br>Product Family:EQP G<br>Mounting:C-Face Foote | lobal 841 Cl<br>ed,Shaft:T S | Face Footed<br>Shaft                    |             |                                |                         |                |                              |                 |  |
| Customer                                                               |                              |                                         |             |                                |                         |                |                              |                 |  |
| Sustomer PO                                                            |                              |                                         |             |                                |                         |                |                              |                 |  |
|                                                                        |                              |                                         |             |                                |                         |                |                              |                 |  |
|                                                                        |                              |                                         |             |                                |                         |                |                              |                 |  |
| roject #<br>ag:                                                        |                              |                                         |             |                                |                         |                |                              |                 |  |
| roject #<br>ag:                                                        |                              |                                         |             |                                |                         |                |                              |                 |  |
| Project #<br>ag:<br>Il characteristics are averag<br>Engineering       |                              | alues.<br><b>TOSHIBA INTER</b><br>ammen | NATIONAL CO | RPORATION ·<br>Doc. Written By |                         |                | Doc.# / Rev                  | MPCF-1119 /     |  |



HP

20

Enclosure TEFC

Locked Rotor

Amps

157

| эні                               | PA                            |                 |                 | Issued Date<br>Issued By | 6/20/20<br>dschoe      |                              | Transmit #<br>Issued Rev |                 |
|-----------------------------------|-------------------------------|-----------------|-----------------|--------------------------|------------------------|------------------------------|--------------------------|-----------------|
|                                   | vation >>>                    | SF              | PEED TORQ       | UE/CURREN                |                        |                              |                          |                 |
| lodel: _(                         | 0204XDSB42A-                  | Р               |                 |                          |                        |                              |                          |                 |
|                                   | kW                            | Pole            | FL RPM          | Frame                    | Voltage                | Hz                           | Phase                    | FL Amps         |
|                                   | 15                            | 4               | 1770            | 256TC                    | 460                    | 60                           | 3                        | 26              |
| re                                | IP                            | Ins. Class      | S.F.            | Duty                     | NEMA<br>Nom. Eff.      | NEMA<br>Design               | kVA Code                 | Ambient<br>(°C) |
|                                   | 56                            | F               | 1.15            | CONT                     | 93.0                   | В                            |                          | 40 C            |
| tor                               | Rotor wk <sup>2</sup>         |                 |                 | _                        | Torque                 |                              |                          |                 |
|                                   | Inertia                       | Full Load       | Locked          |                          | Pull U                 | р                            | Break I                  |                 |
|                                   | (lb-ft <sup>2</sup> )<br>3.17 | (lb-ft)<br>59.3 | <b>(%</b><br>27 |                          | <b>(%)</b><br>205      |                              | <b>(%</b><br>30          |                 |
|                                   | 0                             | 00.0            |                 | sign Value               |                        |                              |                          | -               |
| 280<br>210<br>140<br>70<br>0<br>0 |                               | 20              | 40<br>Synch     | 6<br>ronous Speed        | (%)                    | 80                           | 30<br>119<br>100         | 50 Current (%)  |
|                                   |                               |                 |                 |                          | wk <sup>2</sup> Load I | nertia (Ib-ft <sup>2</sup> ) | -                        |                 |
|                                   |                               |                 |                 |                          |                        | Load Type                    | -                        |                 |
|                                   |                               |                 |                 |                          |                        |                              |                          | -               |
|                                   |                               |                 |                 | Ľ                        |                        | Voltage (%)<br>Accel. Time   | 10                       | )               |

Tag:

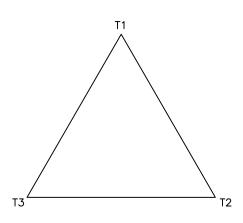
Customer Customer PO Sales Order Project #

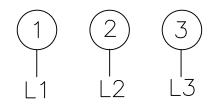
All characteristics are average expected values.

| TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A. |          |                  |             |             |               |  |  |  |
|-----------------------------------------------------------|----------|------------------|-------------|-------------|---------------|--|--|--|
| Engineering                                               | bmammen  | Doc. Written By  | D. Suarez   | Doc.# / Rev | MPCF-1121 / 0 |  |  |  |
| Engr. Date                                                | 5/5/2025 | Doc. Approved By | M. Campbell | Doc. Issued | 6/8/2011      |  |  |  |

3SVD

## Motor Connection Diagram 3 Leads - Delta Connection





Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable. If multiple cables represent a single lead, each one of them will be labeled with the appropriate lead number.

| TOSH        | IIRA          |                     |        | Issued Date:<br>Issued By: | 6/20/20<br>dschoe |                | Transmit #:<br>Issued Rev: |                 |  |  |  |
|-------------|---------------|---------------------|--------|----------------------------|-------------------|----------------|----------------------------|-----------------|--|--|--|
| Leading In  | novation >>>> |                     | SPAR   | E PARTS LIS                | Τ*                |                |                            |                 |  |  |  |
| HP          | kW            | Pole                | FL RPM | Frame                      | Voltage           | Hz             | Phase                      | FL Amps         |  |  |  |
| 20          | 15            | 4                   | 1770   | 256TC                      | 460               | 60             | 3                          | 26              |  |  |  |
| Enclosure   | IP            | Ins. Class          | S.F.   | Duty                       | NEMA<br>Nom. Eff. | NEMA<br>Design | kVA Code                   | Ambient<br>(°C) |  |  |  |
| TEFC        | 56            | F                   | 1.15   | CONT                       | 93.0              | В              |                            | 40 C            |  |  |  |
|             | •             | -                   |        | -                          |                   | -              |                            |                 |  |  |  |
| Bearings DE | 6309C3 / 45E  | 6309C3 / 45BC03J3OX |        |                            |                   |                |                            |                 |  |  |  |

\*Bearings are the only recommended spare part(s).

Bearings NDE

6309C3 / 45BC03J3OX

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

| Customer                                                  |                        |                  |             |             |               |  |  |  |
|-----------------------------------------------------------|------------------------|------------------|-------------|-------------|---------------|--|--|--|
| Customer PO                                               |                        |                  |             |             |               |  |  |  |
| Sales Order                                               |                        |                  |             |             |               |  |  |  |
| Project #                                                 |                        |                  |             |             |               |  |  |  |
| Tag:                                                      |                        |                  |             |             |               |  |  |  |
| All characteristics are av                                | erage expected values. |                  |             |             |               |  |  |  |
| TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A. |                        |                  |             |             |               |  |  |  |
| Engineering                                               | bmammen                | Doc. Written By  | D. Suarez   | Doc.# / Rev | MPCF-1125 / 0 |  |  |  |
| Engr. Date                                                | 5/5/2025               | Doc. Approved By | M. Campbell | Doc. Issued | 6/8/2011      |  |  |  |