


- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.375" x 0.375" x 1.88"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

<p>280TS TEFC FRAME F3 ASSEMBLY</p>	<p>TOLERANCES .X .1 .XX .03 .XXX .005 .XXXX .0005</p>											
<p>MDSL020-05</p>	<p>MAXIMUM MOTOR WEIGHT 448 lbs. 203 kgs.</p>	<table border="1"> <tr> <td>0</td> <td>FIRST ISSUE (OVERRIDE 'U' &amp; 'R' DIMS.)</td> <td>M. O'DOWD</td> <td>02/03/14</td> <td></td> </tr> <tr> <td>NO</td> <td>REVISION</td> <td>DRAWN BY</td> <td>DATE</td> <td>CHECK</td> </tr> </table>		0	FIRST ISSUE (OVERRIDE 'U' & 'R' DIMS.)	M. O'DOWD	02/03/14		NO	REVISION	DRAWN BY	DATE
0	FIRST ISSUE (OVERRIDE 'U' & 'R' DIMS.)	M. O'DOWD	02/03/14									
NO	REVISION	DRAWN BY	DATE	CHECK								
<p><b>TOSHIBA</b> TOSHIBA INTERNATIONAL CORPORATION</p>			<p>DRAWN BY: M. O'DOWD CHECK BY: J. RUSSELL APPROVED BY: _____ www.toshiba.com/ind</p>									

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0252SDSC41B-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3550	284TS	575	60	3	23
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	23	91.8	87.3
¾ Load	18.75	14.0	18.3	91.0	84.1
½ Load	12.50	9.3	13.7	88.9	76.5
¼ Load	6.25	4.7	8.9	82.4	63.8
No Load			7.5		8.5
Locked Rotor			157		33.9

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
37.0	220	185	295	3.09

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
31	15	-	6310ZC3	6310ZC3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	aguerrretaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

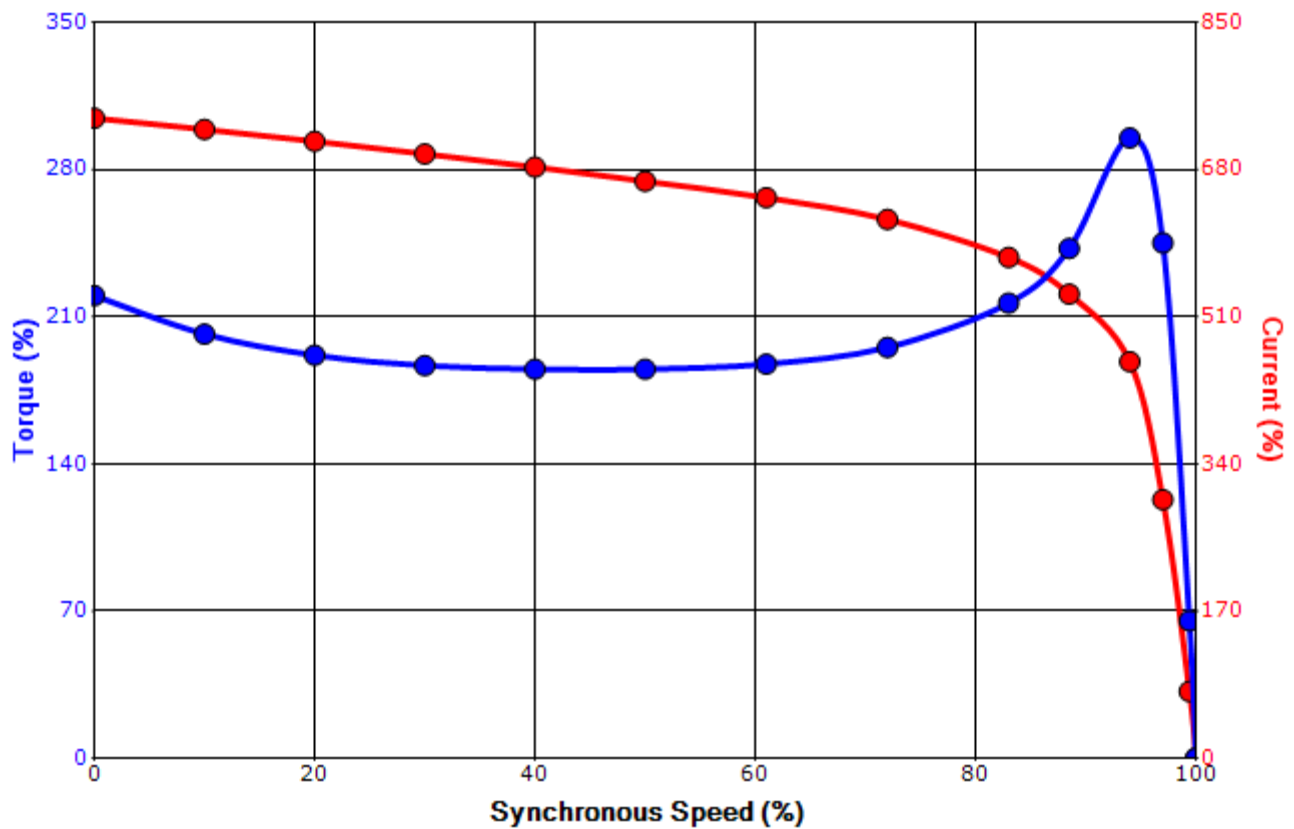
Issued Date	12/19/2024	Transmit #	
Issued By	dschoeck	Issued Rev	

**SPEED TORQUE/CURRENT CURVE**

Model: 0252SDSC41B-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3550	284TS	575	60	3	23
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)			
157	3.09	37.0	220	185	295			

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

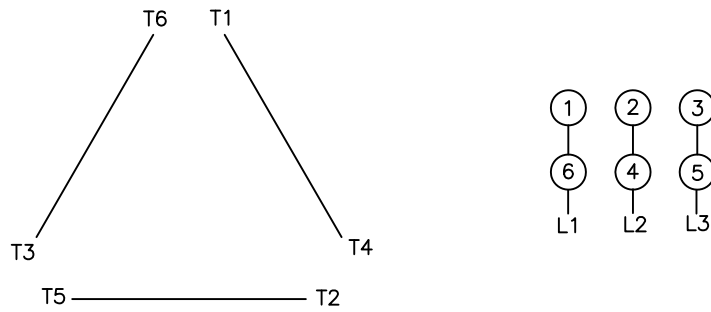
All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	aguerrretaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation