

NOTES:

- 1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
- 2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
- 3. KEY DIMENSIONS EQUAL

0.375"x 0.375"x 1.88"

(MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE

PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED

X CERTIFIED



TOTALLY ENCLOSED FAN COOLED
HORIZONTAL FOOT MOUNTED
3 PHASE INDUCTION MOTOR
284TS-286TS F1 ASSEMBLY



Issued Date 6/19/2025		Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0252SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3550	284TS	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	В		40 C

Load HP kW			Amperes	Efficiency (%)	Power Factor (%)
Load	ПР	KVV	Amperes	Efficiency (76)	Fower Factor (%)
Full Load	25.00	18.6	29	91.8	86.9
¾ Load	18.75	14.0	23	91.1	83.6
½ Load	12.50	9.3	17.3	89.0	75.7
¼ Load	6.25	4.7	12.9	82.2	54.8
No Load			9.7		8.2
Locked Rotor			197		34.4

Torque								
Full Load Locked Rotor		Pull Up	Break Down	Inertia				
(lb-ft)	(% FLT)	(% FLT)	(% FLT)	(lb-ft²)				
37.0	225	195	300	3.09				

Safe Stall	Time(s)	Sound	Sound Bearings*		Approx. Motor Weight	
Cold	Hot Pressure		Dearings		Approx. Motor Weight	
Colu	Hot	dB(A) @ 1M	DE	NDE	(lbs)	
30	15	-	6310ZC3	6310ZC3	415	

*Bearings are the only recommended spare part(s).

Motor Options: Product Family:EQP Global SD Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.								
Engineering	aguerrettaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0			
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011			



Issued Date	6/19/2025	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0252SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	2925	284TS	190/380	50	3	72/36
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	90.9	В		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	35	91.7	86.3
¾ Load	18.75	14.0	27	91.4	84.3
∕₂ Load	12.50	9.3	20	89.9	78.5
4 Load	6.25	4.7	13.8	84.2	60.6
No Load			9.8		5.5
Locked Rotor			204		33.4

	Torque								
Full Load	Locked Rotor	Pull Up	Break Down	Inertia					
(lb-ft)	(% FLT)	(% FLT)	(% FLT)	(lb-ft²)					
44.9	175	145	235	3.09					

Safe Stall Time(s) Sound		Bearin	Approx. Motor Weight		
Cold	Cold Hot Pressure		Dearin	Approx. Motor Weight	
oolu	1100	dB(A) @ 1M	DE	NDE	(lbs)
35	15	-	6310ZC3	6310ZC3	415

*Bearings are the only recommended spare part(s).

Motor Options: Product Family:EQP Global SD Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.								
Engineering	aguerrettaz Doc. Written By D. Suarez Doc.# / Rev MPCF-1							
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011			



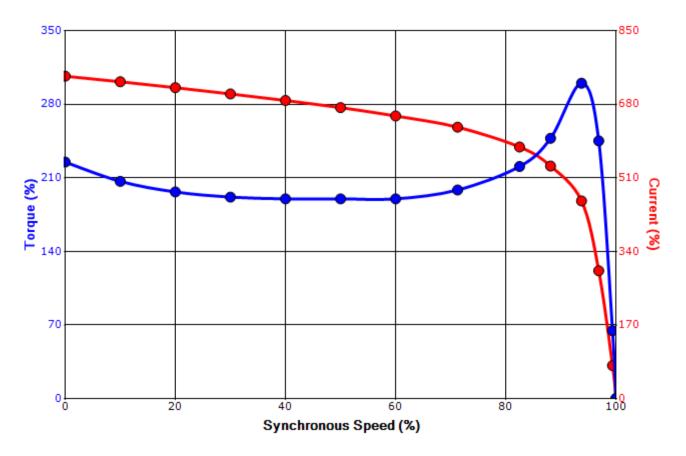
Issued Date	ssued Date 6/19/2025		
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0252SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3550	284TS	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	В		40 C
Laskad Datas	Rotor wk ²	Torque						
Locked Rotor Amps	Inertia	Full Load	Locked Rotor		Pull Up		Break Down	
Amps	(lb-ft²)	(lb-ft)	(%)		(%)		(%	%)
197	3.09	37.0	225		195		30	00

Design Values





Customer	wk² Load Inertia (Ib-f	2) -
Customer PO	Load Typ	е -
Sales Order	Voltage (%	6) 100
Project #	Accel. Tim	е -

Tag:

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.								
Engineering	aguerrettaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0			
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011			



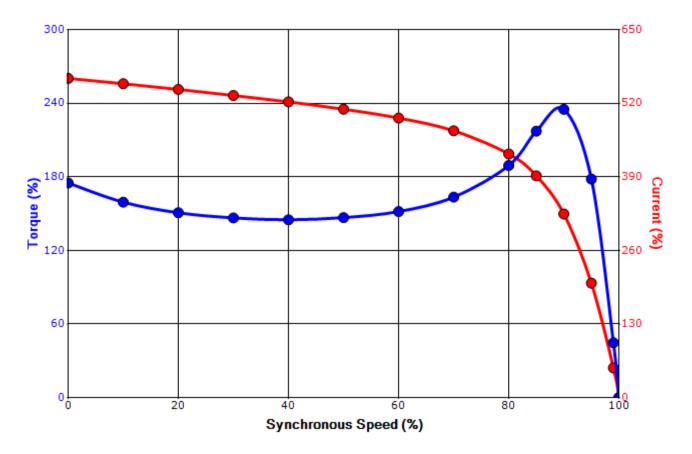
Issued Date	6/19/2025	Transmit #	
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0252SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	2925	284TS	190/380	50	3	72/36
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	90.9	В		40 C
Locked Rotor	Rotor wk ²				Torque			
Amps	Inertia	Full Load	Locked Rotor		Pull Up		Break Down	
Allips	(lb-ft²)	(lb-ft)	(%)		(%)		(%	6)
204	3.09	44.9	175		145		23	35

Design Values





Customer	wk² Load Inertia (Ib-f	2) -
Customer PO	Load Typ	е -
Sales Order	Voltage (%	6) 100
Project #	Accel. Tim	е -

Tag:

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.								
Engineering	aguerrettaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0			
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011			

Motor Connection Diagrams 12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting. Please Contact Toshiba International for specific connections.

By: R. Murillo Date: 4/9/08 Checked: MDC Date: 5/17/11 Revision 1



Issued Date:	ssued Date: 6/19/2025		
Issued By:	dschoeck	Issued Rev:	

SPARE PARTS LIST*

Model: 0252SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3550	284TS	230/460	60	3	58/29
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	В		40 C

 Bearings DE
 6310ZC3 / 50BC03JP3OX

 Bearings NDE
 6310ZC3 / 50BC03JP3OX

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.						
Engineering	aguerrettaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1125 / 0	
Engr. Date	8/2/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011	