

- NOTES:
 1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL .375"x.375"x1.875" (MOTOR SUPPLIED WITH KEY)

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

280TSC TEXP FRAME F1 ASSEMBLY MDSL805-05	TOLERANCES .X .1 .XX .03 .XXX .005 .XXXX .0005							
	MAXIMUM MOTOR WEIGHT lbs. kgs.							
TOSHIBA TOSHIBA INTERNATIONAL CORPORATION		0	FIRST ISSUE		MO	04/04/14	JR	DRAWN BY: M. O'DOWD CHECK BY: J. RUSSELL APPROVED BY: _____
		NO	REVISION		DRAWN BY	DATE	CHECK	www.toshiba.com/ind



Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0252XPEC42B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TSC	575	60	3	23
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	91.7	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	23.0	91.8	89.2
¾ Load	18.75	14.0	17.9	91.0	87.5
½ Load	12.50	9.3	13.0	88.8	82.5
¼ Load	6.25	4.7	8.8	81.8	64.8
No Load			5.9		9.9
Locked Rotor			144		38.4

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
37.1	205	175	255	3.09

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
27	16	-	6310C3	6310C3	0

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:C-Face Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	6/10/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



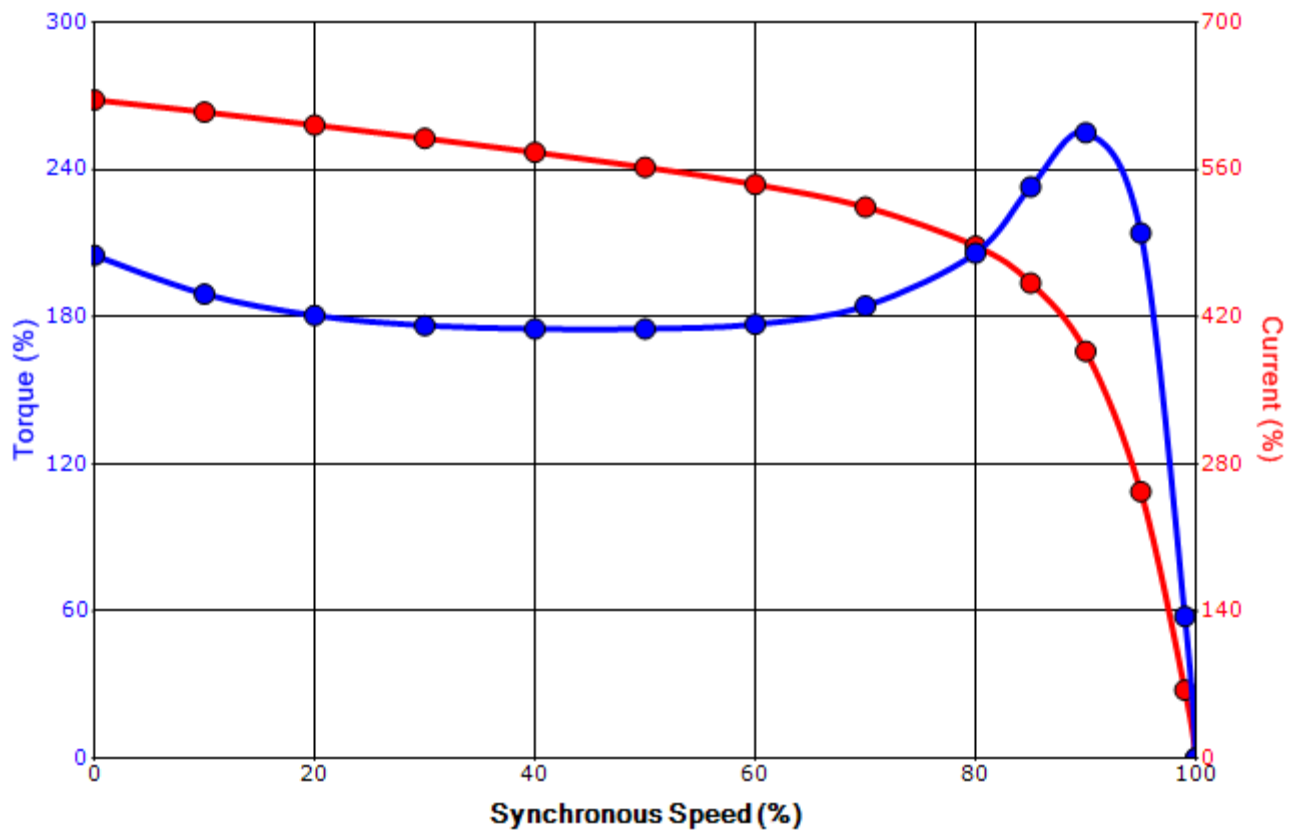
Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0252XPEC42B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	2	3540	284TSC	575	60	3	23
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	91.7	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
144	3.09	37.1	205		175	255		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	6/10/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation