

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.500" x 0.500" x 3.25"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

280T TEFC FRAME
F3 ASSEMBLY

MSDLV019-05

TOSHIBA
TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM
MOTOR WEIGHT

lbs.
kgs.

0	FIRST ISSUE (OVERRIDE 'R' DIMENSION)	M. O'DOWD	04/01/13	JR
NO	REVISION	DRAWN BY	DATE	CHECK

XT SERIES

DRAWN BY: M. O'DOWD
CHECK BY: J. RUSSELL
APPROVED BY:

www.toshiba.com/ind



Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

TYPICAL MOTOR PERFORMANCE DATA

Model: 0254SDSR41A-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	31.0	93.8	83.5
¾ Load	18.75	14.0	23.8	93.1	80.5
½ Load	12.50	9.3	18.3	91.4	73.0
¼ Load	6.25	4.7	14.1	84.0	49.3
No Load			11.0		5.6
Locked Rotor			182		34.3

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	190	165	295	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310ZC3	6310ZC3	499

*Bearings are the only recommended spare part(s).

Motor Options:
 Product Family:EQP Global SD
 Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	3/13/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



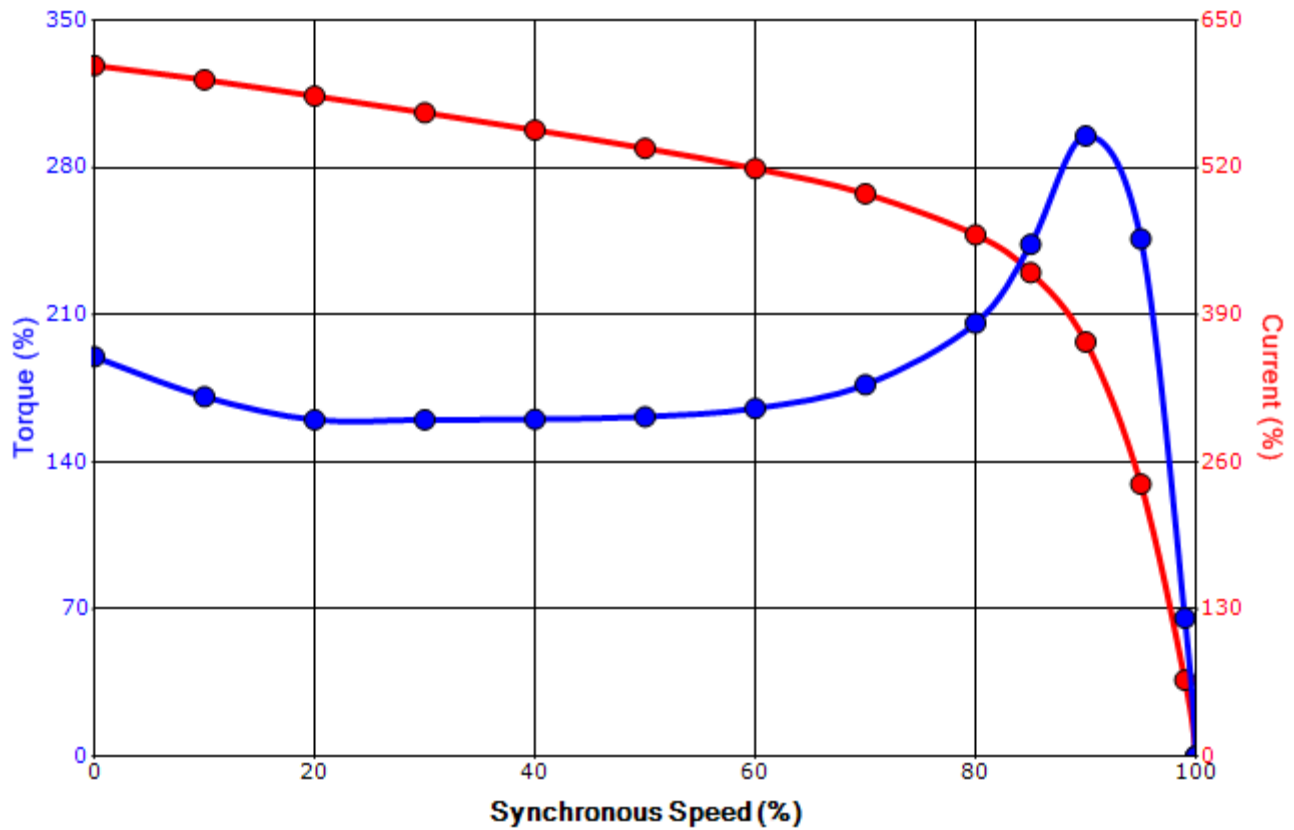
Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

SPEED TORQUE/CURRENT CURVE

Model: 0254SDSR41A-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
182	5.23	74.2	190		165	295		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	3/13/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

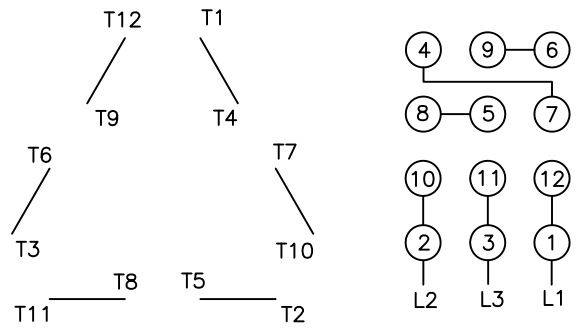
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.