

UNITS: INCHES

ROTATION FROM NDE

CCW
  CW

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL 0.500"x 0.500"x 3.25" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**  
 www.toshiba.com/tic  
 TOSHIBA INTERNATIONAL CORPORATION

SEVERE DUTY  
**EQP Global SD**

TOTALLY ENCLOSED FAN COOLED  
 ROUND BODY C-FACED  
 3 PHASE INDUCTION MOTOR  
 284TC-286TC F1 ASSEMBLY

DRAWING #: MDSL205-05  
 REV. DATE: 07/05/18 REV. #: 1 PER.: M. O'DOWD  
 REV. DESCRIP.:



Issued Date	12/18/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: 0254SDSR44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	31.0	93.8	83.5
¾ Load	18.75	14.0	23.8	93.1	80.5
½ Load	12.50	9.3	18.3	91.4	73.0
¼ Load	6.25	4.7	14.1	84.0	49.3
No Load			11.0		5.6
Locked Rotor			182		34.3

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	190	165	295	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310ZC3	6310ZC3	489

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
 Product Family:EQP Global SD  
 Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	3/13/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



Issued Date	12/18/2019	Transmit #	
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### TYPICAL MOTOR PERFORMANCE DATA

Model: 0254SDSR44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1460	284TC	190/380	50	3	72/36
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	36.0	93.8	83.8
¾ Load	18.75	14.0	27.7	94.4	80.9
½ Load	12.50	9.3	20.0	94.2	73.4
¼ Load	6.25	4.7	13.7	85.3	60.5
No Load			10.8		5.1
Locked Rotor			215		35.0

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
89.9	150	135	230	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
26	13	-	6310ZC3	6310ZC3	489

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**Motor Options:**  
 Product Family:EQP Global SD  
 Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

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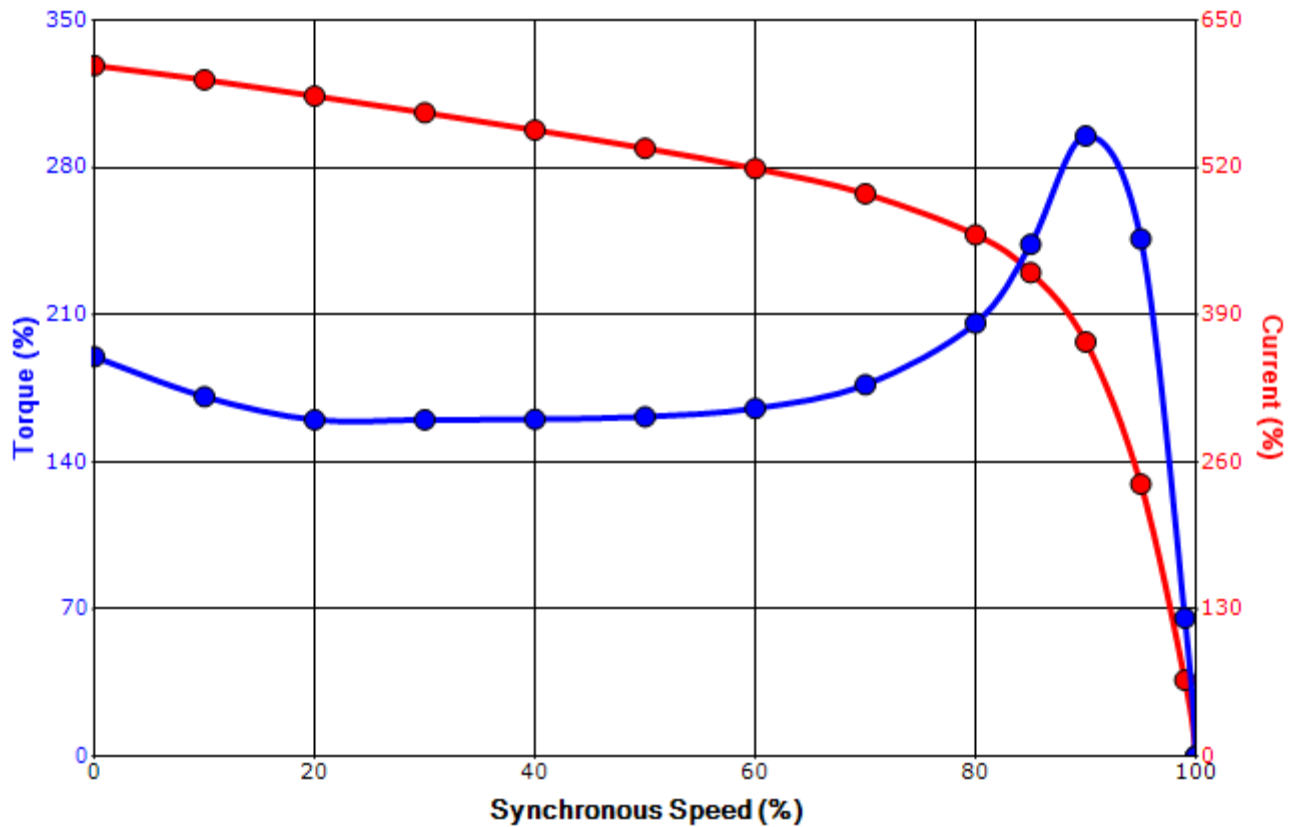
Issued Date	12/18/2019	Transmit #	
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### SPEED TORQUE/CURRENT CURVE

Model: 0254SDSR44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
182	5.23	74.2	190		165	295		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	3/13/2014	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



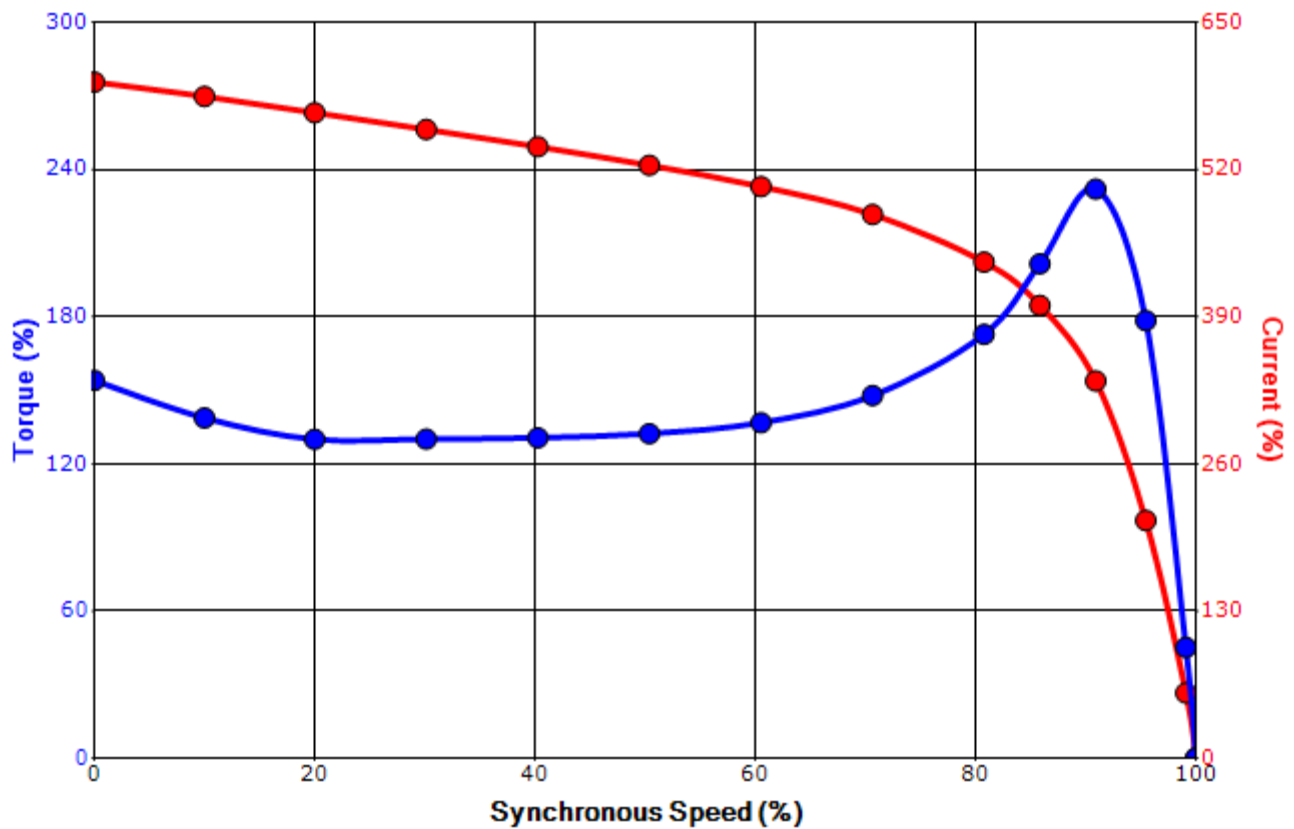
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Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)			
215	5.23	89.9	150	135	230			

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.