

UNITS: INCHES

ROTATION FROM NDE

<input checked="" type="checkbox"/>	CCW	<input type="checkbox"/>	CW
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- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL 0.500"x 0.500"x 3.25" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA** MILL & CHEMICAL DUTY  
[www.toshiba.com/tic](http://www.toshiba.com/tic) **EQP Global 840**  
**TOSHIBA INTERNATIONAL CORPORATION**

TOTALLY ENCLOSED FAN COOLED  
 FOOTED C-FACED  
 3 PHASE INDUCTION MOTOR  
 284TC-286TC F1 ASSEMBLY

DRAWING #: MDSL045-05  
 REV. DATE: 07/05/18 REV. #: 1 PER.: M. O'DOWD  
 REV. DESCRIP.:

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0254XSSB42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1775	284TC	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	30	93.9	82.5
¾ Load	18.75	14.0	23	93.1	79.1
½ Load	12.50	9.3	18.1	91.0	71.1
¼ Load	6.25	4.7	13.6	84.0	50.9
No Load			12.0		4.8
Locked Rotor			197		33.7

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.0	220	155	300	5.70

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
29	19	-	6310C3	6310C3	476

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global 840 CFace Footed  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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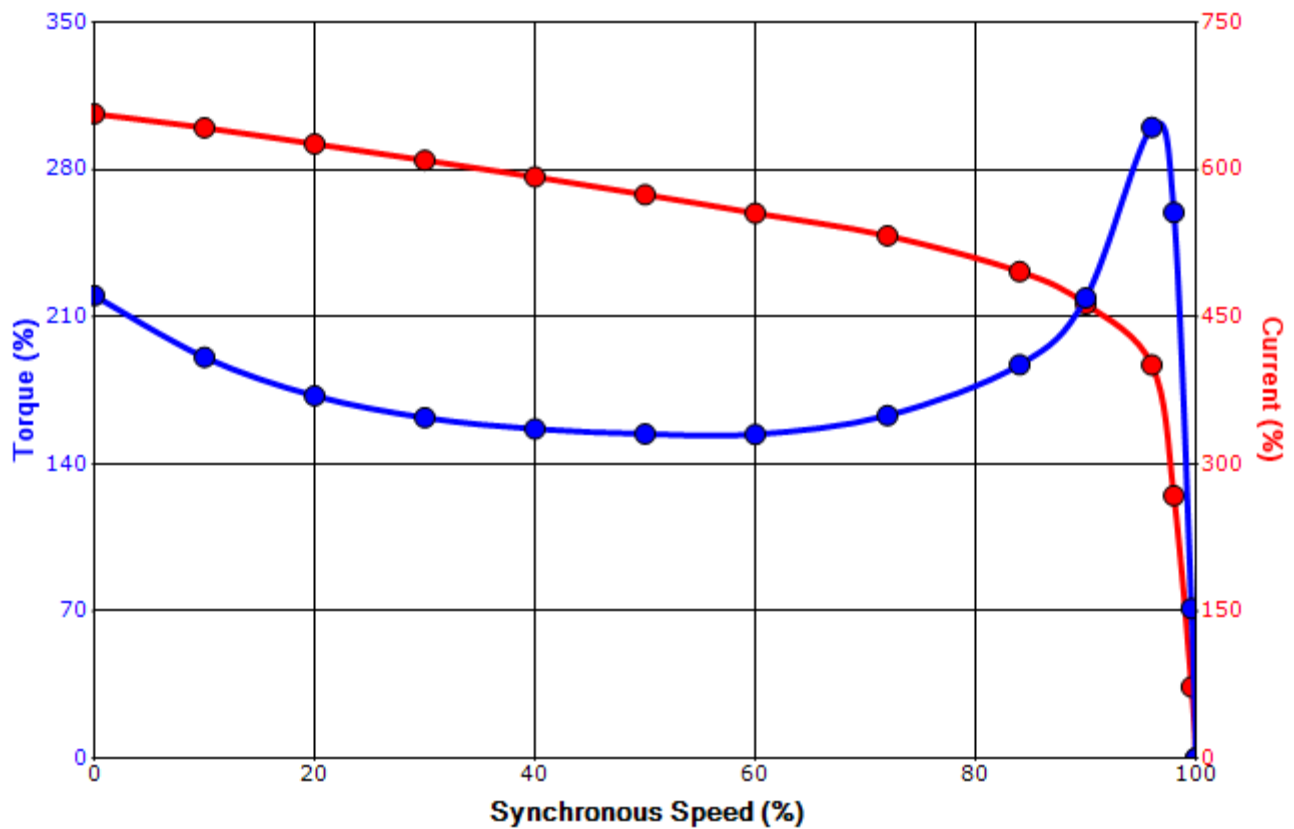
Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	1/9/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0254XSSB42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1775	284TC	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
197	5.70	74.0	220	155			300	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	1/9/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagram**  
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.