

UNITS: INCHES  
 ROTATION FROM NDE

CCW     CW

NOTES:  
 1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS  
 2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.  
 3. KEY DIMENSIONS EQUAL 0.25"x 0.25"x 2.53" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY  
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA** SEVERE DUTY  
 www.toshiba.com/tic **EQP Global SD**  
**TOSHIBA INTERNATIONAL CORPORATION**

**TOTALLY ENCLOSED FAN COOLED  
 HORIZONTAL FOOT MOUNTED  
 3 PHASE INDUCTION MOTOR  
 324JM/326JM F1 ASSEMBLY**

**DRAWING #:** MDSLVI08-06  
**REV. DATE:** 10/10/22 **REV. #:** 4 **PER.:** M. O'DOWD  
**REV. DESCRIP.:** UPDATED TOLERANCES

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0256SDJC41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324JM	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	24	93.1	81.9
¾ Load	18.75	14.0	19.5	92.9	77.2
½ Load	12.50	9.3	15.1	91.5	67.6
¼ Load	6.25	4.7	10.0	86.9	53.4
No Load			9.6		4.1
Locked Rotor			157		38.9

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
111	230	155	265	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312ZC3	6312ZC3	0

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Mounting:Footed,Shaft:JM Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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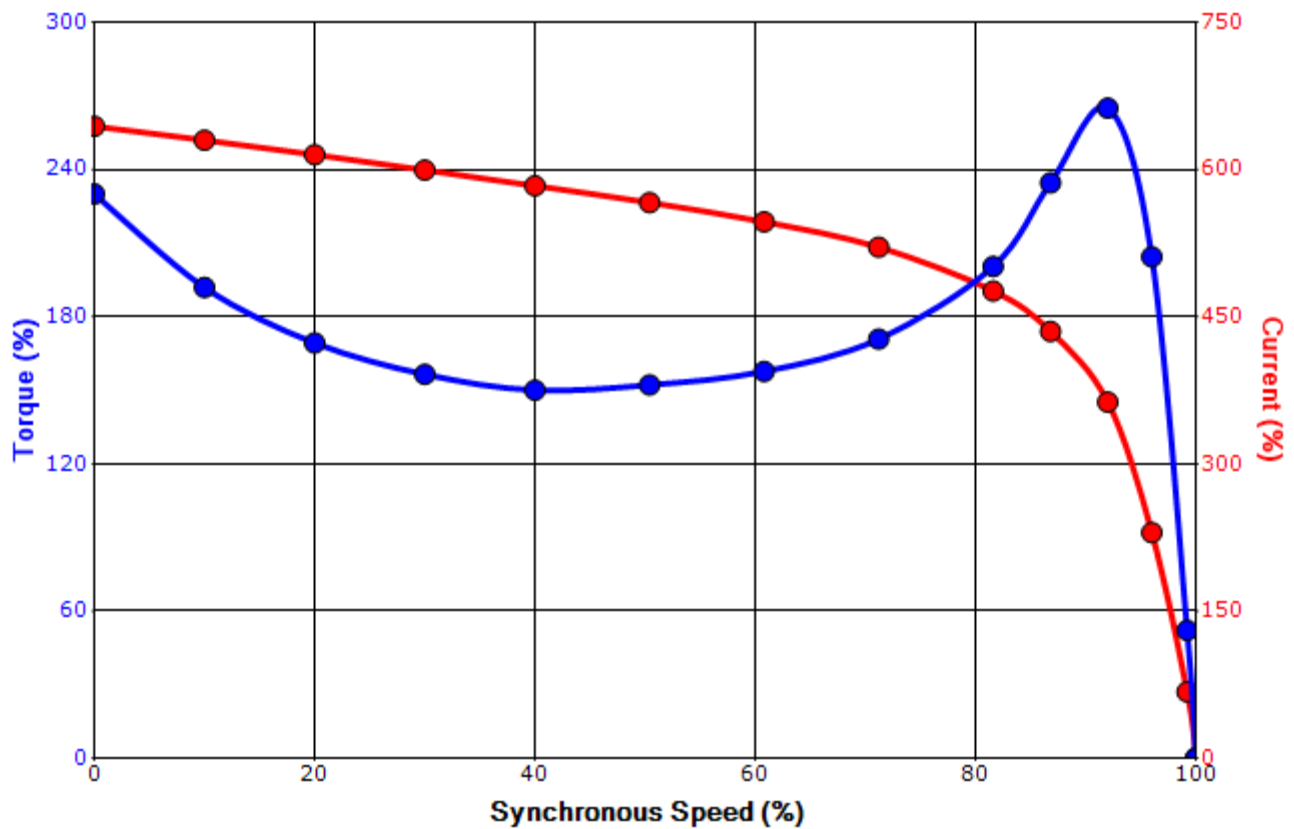
Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/15/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0256SDJC41M-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324JM	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
157	11.30	111	230	155			265	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/15/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation