

UNITS: INCHES

ROTATION FROM NDE

<input checked="" type="checkbox"/> CCW	<input type="checkbox"/> CW

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.500"x 0.500"x 3.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE

PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED

CERTIFIED

TOSHIBA PETRO-CHEMICAL DUTY
www.toshiba.com/tic
EQP Global 841
TOSHIBA INTERNATIONAL CORPORATION

TOTALLY ENCLOSED FAN COOLED
 ROUND BODY C-FACED
 3 PHASE INDUCTION MOTOR
 324TC-326TC F1 ASSEMBLY

DRAWING #: MDSL285-06
 REV. DATE: 07/11/18 REV. #: 2 PER.: M. O'DOWD
 REV. DESCRIP.:

TYPICAL MOTOR PERFORMANCE DATA

Model: 0256XDSB44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	30	92.9	81.5
¾ Load	18.75	14.0	24	92.6	76.7
½ Load	12.50	9.3	19.3	91.0	66.5
¼ Load	6.25	4.7	13.3	85.4	51.5
No Load			12.3		5.1
Locked Rotor			182		39.8

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
111	235	215	275	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312C3	6312C3	589

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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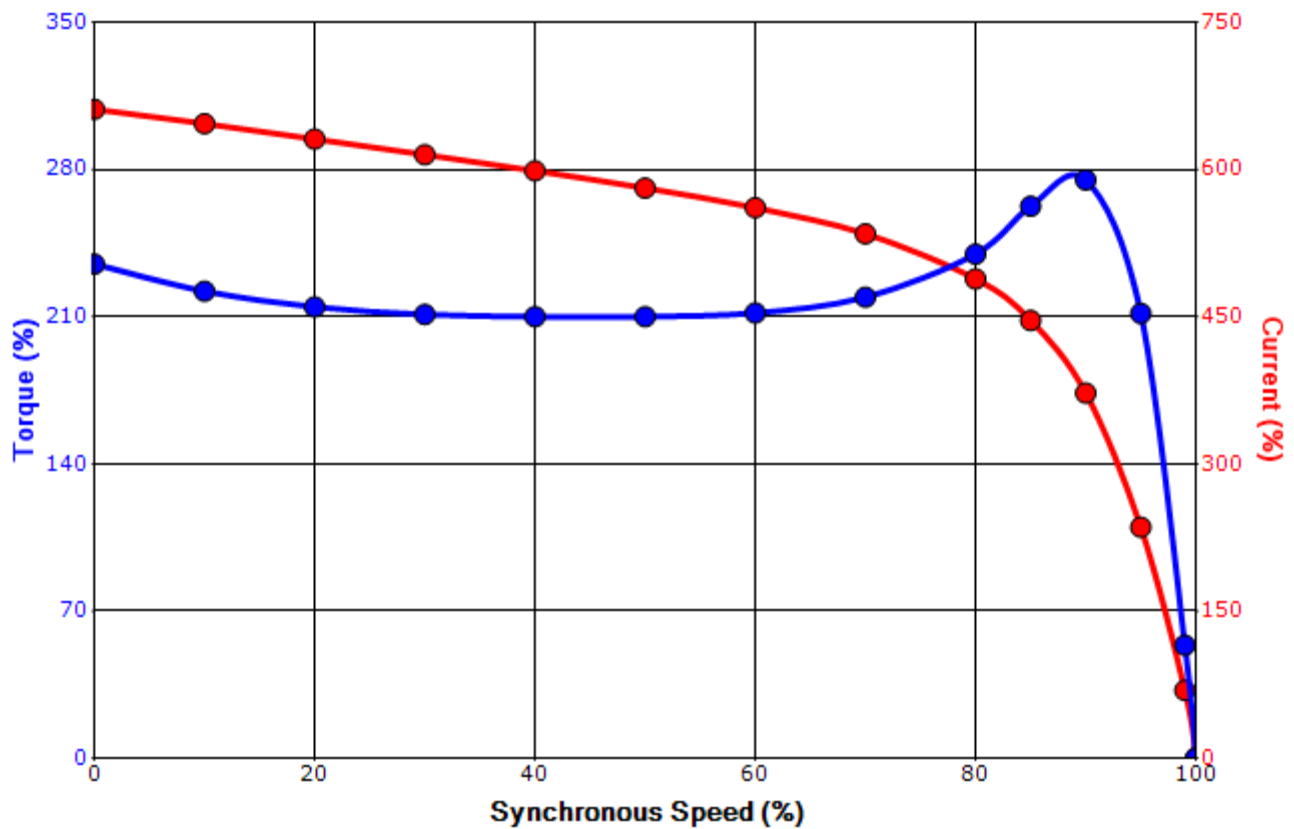
Engineering	aguerrretaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/30/2021	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0256XDSB44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.0	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
182	11.30	111	235	215			275	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aguerrretaz	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/30/2021	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram 3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one
of them will be labeled with the appropriate lead number.