

TECHNICAL INFORMATION

- BEARING LUBRICATION DE: POLYREX EM
ODE: POLYREX EM
- BEARING TYPE DE: SEE TABLE
ODE: 6318C3
- WINDING TEMP. DETECTORS
NUMBER AND TYPE: 6xRTD(Pt0°C-100ohm)
LOCATION: IN STATOR SLOT
- BEARING TEMP. DETECTORS
NUMBER AND TYPE: N/A
- SPACE HEATER 1 PHASE
VOLTS: 120V WATTS: 240W
- ROTATION: CCW VIEWED FROM NON DRIVE END
THIS MOTOR IS BI DIRECTIONAL
- MOTOR PAINT COLOR: GREEN
- APPROX. WEIGHT: 3500 Lbs
- ACCESORIES:

DRIVE END BEARINGS		
BELT DRIVE APP.	DIRECT COUPLE APP.	
LS 4-8P	LS 6-8P	LS 4P
NU322C3	6322C3	6318C3

DRAWING LIST					
MAIN TERMINAL BOX 130P-7622-55W					
AUX TERMINAL BOX FOR					
SPACE HEATER	130P-7520-50				
R.T.D.	130P-7522-51				
THERMISTOR	-				
PRODUCTION #	-	0	FIRST ISSUE	ME	7/23/19
UNITS:	INCHES	NO.	REVISION	BY	DATE

MOTOR OUTLINE FOR THREE PHASE INDUCTION MOTOR

CUSTOMER NAME				P.O. NO.	MOTOR TAG NO.
OUTPUT HP	POLE 4-8	VOLTAGE 2.3/4k V	FREQUENCY Hz	FULL LOAD SPEED (min ⁻¹)	TOSHIBA MODEL NO.
TYPE	FORM	INS. CLASS F	RATING CONT.	FRAME S447/9T	S.F. ENCLOSURE TEFC
TOSHIBA INTERNATIONAL CORPORATION HOUSTON, TEXAS U.S.A.					
3rd ANGLE PROJ.	PREPARED BY: M.Easterbrook	DATE: 7/24/19	CHECKED BY: Eddie R	DATE: 8/6/19	DRAWING NO.: MDSL0072-42
					REV. 0

TYPICAL MOTOR PERFORMANCE DATA

Model: 1254XDAK41A-A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	4	1790	S449T	2300/4000	60	3	32.2/18.6
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.6	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	125.00	93.2	18.6	93.6	77.5
¾ Load	93.75	69.9	14.5	92.3	75.3
½ Load	62.50	46.6	10.8	89.6	69.4
¼ Load	31.25	23.3	7.7	82.0	52.8
No Load			7.2		7.0
Locked Rotor			103		24.0

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
367	155	115	240	127.93

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	91	6318C3	6318C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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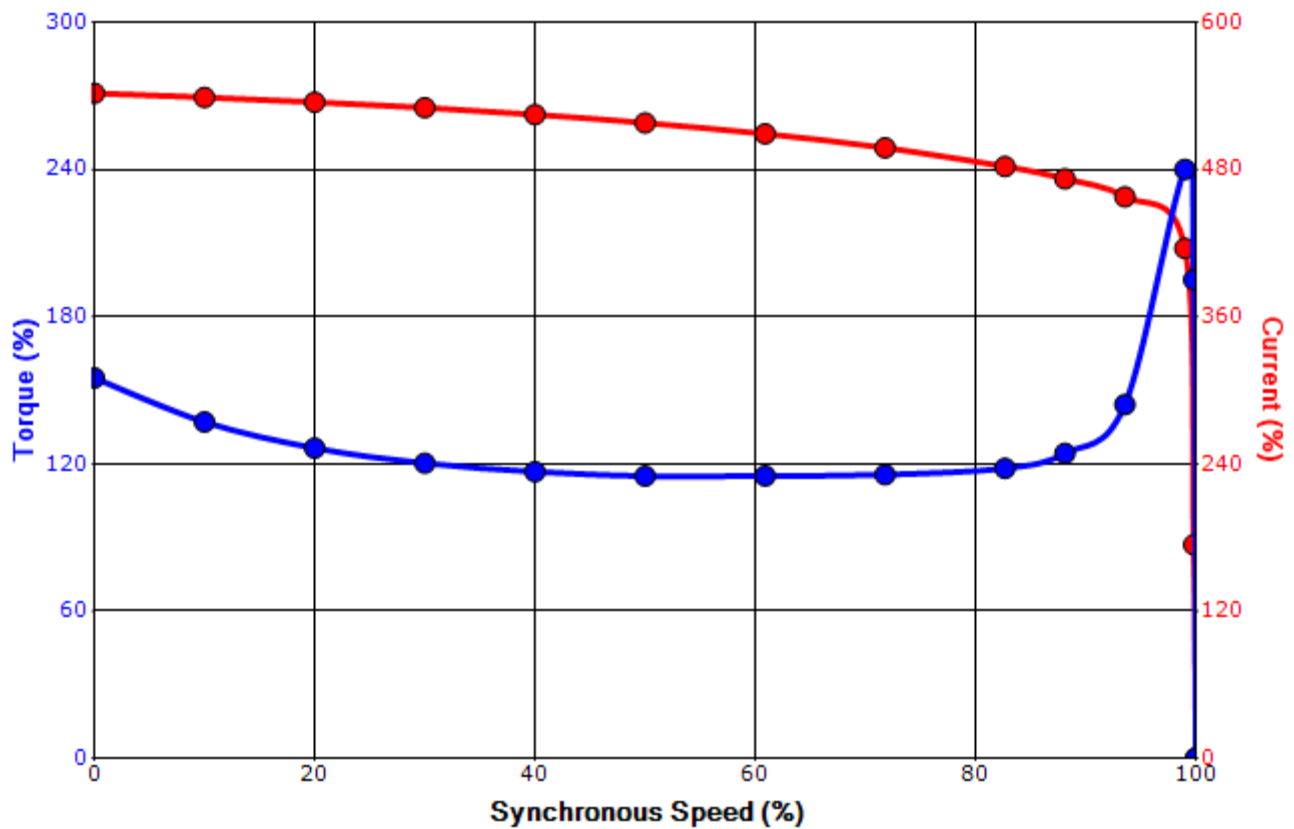
Engineering	SSuryani	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/17/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 1254XDAK41A-A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	4	1790	S449T	2300/4000	60	3	32.2/18.6
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	93.6	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
103	127.93	367	155	115			240	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	SSuryani	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/17/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across-the-Line Starting / Running Connections

Low Voltage – Delta



High Voltage – Wye



Switch L1 and L2 to reverse rotation