

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
S447T/S449T	22.0	34.0	55.5	11.00	1.4	4.5	15.3	20.8	25.0	27.9	1.3	4.00	23.8	19.6	11.00	9.1	15.2	10.2

FRAME SIZE	MOUNTING			SHAFT EXTENSION			KEY SEAT			BEARINGS				MAXIMUM WEIGHT	
	E	2F	H	BA	N-W	V	U	R	S	ES	LS ROLLER	LS BALL 8P	LS BALL 4P		OS 4~8P
S447T/S449T	9.00	20.00/25.00	0.82	7.50	8.50	8.25	3.375	2.880	0.875	6.91	NU322C3	6322C3	6318C3	6318C3	XXX lb

NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 6.88 (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. THIS DIMENSION EQUALS 2F FOR S447T MOUNTING
6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
7. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_

FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: TEFC EQP III SD & 841

COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TAG NO's: \_\_\_\_\_

STANDARD (NO AUX. BOXES)

RTD AUX. BOX

SPACE HEATER AUX. BOX

BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED  
HORIZONTAL FOOT-MOUNTED  
3 PHASE INDUCTION MOTOR  
F1 ASSEMBLY

**XT SERIES**

VISIT OUR WEBSITE AT:  
www.toshiba.com/ind



Issued Date	10/21/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: 2504SDSB41A-R

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	S447T	460	60	3	282
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	96.2	B	E	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	282.4	95.9	86.4
¾ Load	187.50	139.8	213.7	95.2	86.2
½ Load	125.00	93.2	149.5	93.7	83.5
¼ Load	62.50	46.6	92.4	88.7	71.4
No Load			67.7		5.4
Locked Rotor			1517.8		25.4

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
736	140	125	220	128.84

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
30	10	82	NU322C3	6318C3	

\*Bearings are the only recommended spare part(s).

Motor Options:  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	11/19/2018	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



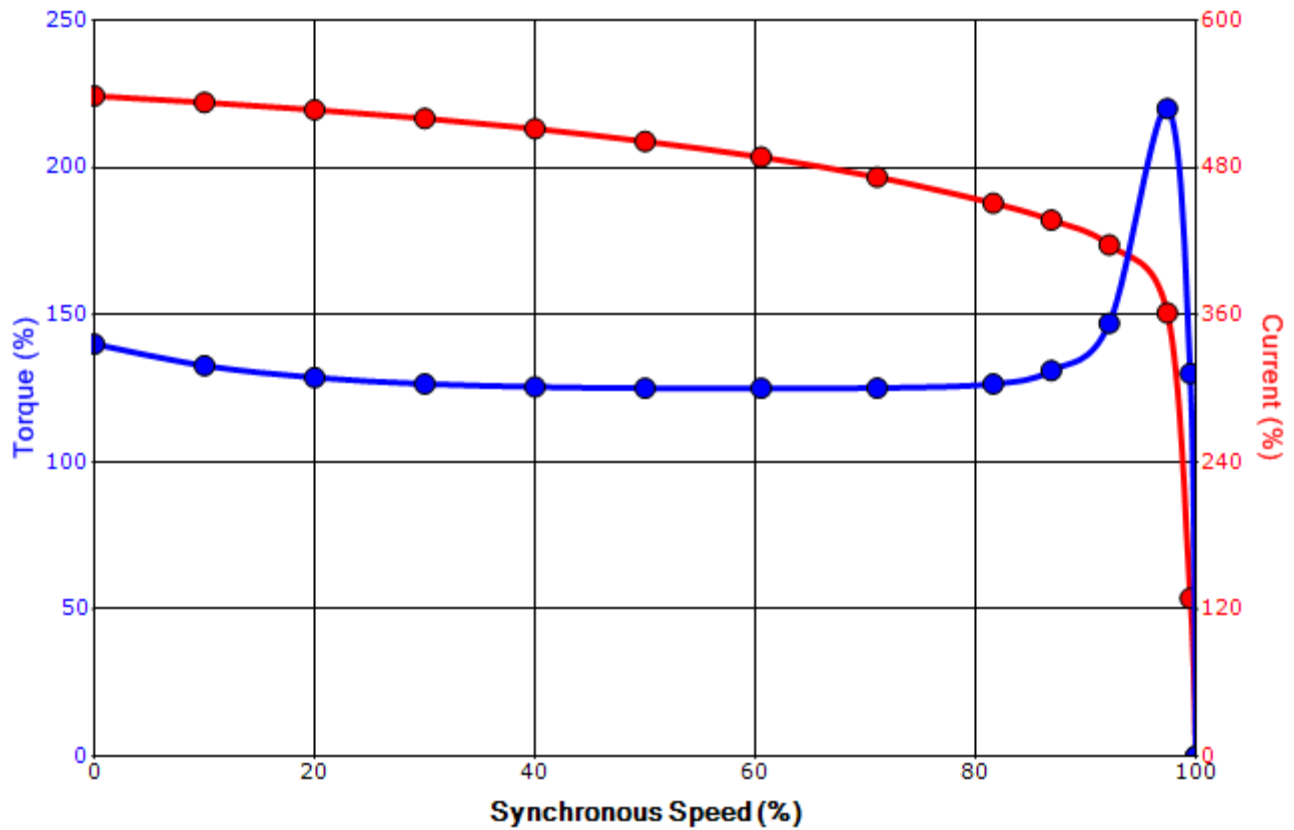
Issued Date	10/21/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### SPEED TORQUE/CURRENT CURVE

Model: 2504SDSB41A-R

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1785	S447T	460	60	3	282
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	96.2	B	E	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
1517.8	128.84	736	140		125	220		

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	zxie	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
Engr. Date	11/19/2018	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation