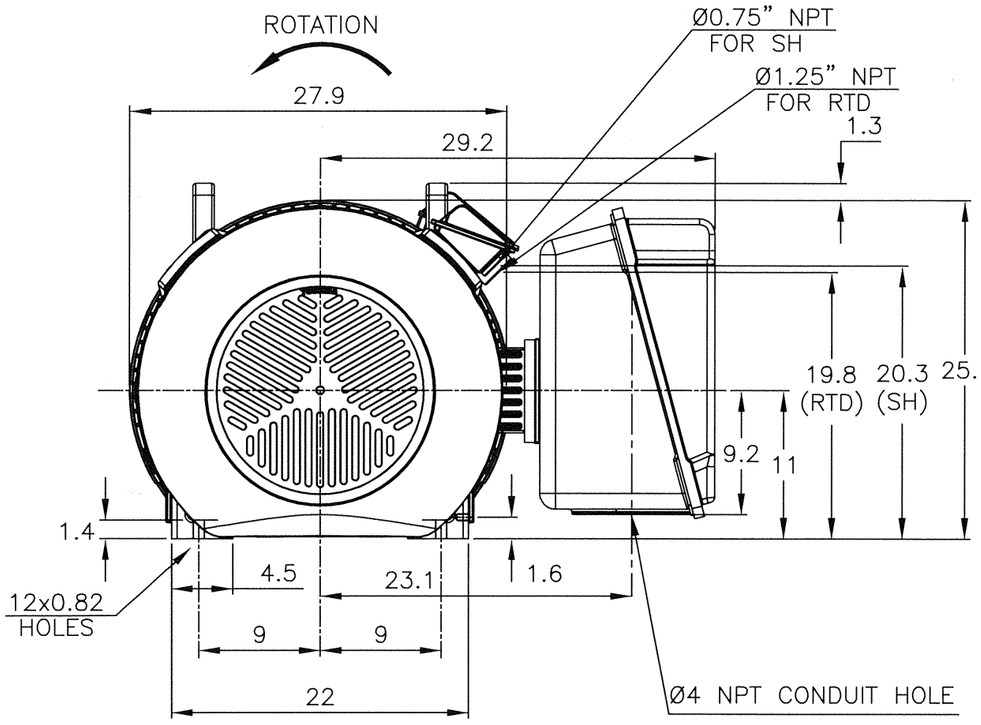

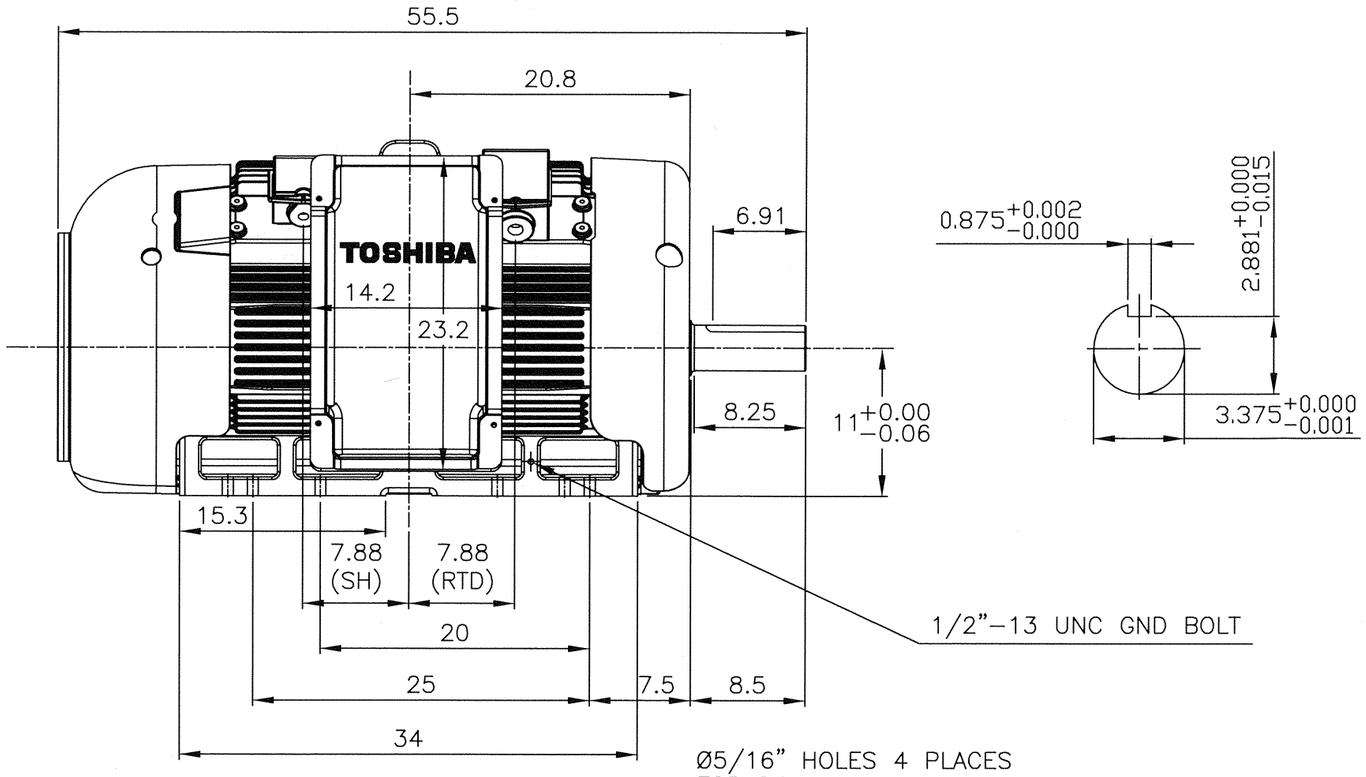

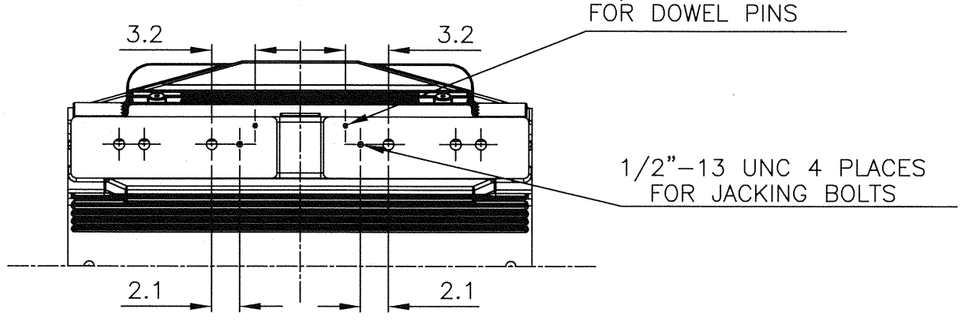

TECHNICAL INFORMATION

1. BEARING LUBRICATION — DE: POLYREX EM; ODE: POLYREX EM
2. BEARING TYPE — DE: SEE TABLE; ODE: 6318C3
3. WINDING TEMP. DETECTORS
   NUMBER AND TYPE: 6xRTD(Pt0°C−100ohm)
   LOCATION: IN STATOR SLOT
4. BEARING TEMP. DETECTORS
   NUMBER AND TYPE: N/A
5. SPACE HEATER 1 PHASE
   VOLTS: 120V WATTS: 240W
6. ROTATION: CCW VIEWED FROM NON DRIVE END
   THIS MOTOR IS BI DIRECTIONAL
7. MOTOR PAINT COLOR: GREEN
8. APPROX. WEIGHT: 3500 Lbs
9. ACCESORIES:

DRIVE END BEARINGS		
BELT DRIVE APP.	DIRECT COUPLE APP.	
LS 4−8P	LS 6−8P	LS 4P
NU322C3	6322C3	6318C3

DRAWING LIST

MAIN TERMINAL BOX
130P−7622−55W

AUX TERMINAL BOX FOR	
SPACE HEATER	130P−7520−50
R.T.D.	130P−7522−51
THERMISTOR	−
PRODUCTION #	−
UNITS:	INCHES

NO.	REVISION	BY	DATE
0	FIRST ISSUE	ME	7/23/19

MOTOR OUTLINE FOR THREE PHASE INDUCTION MOTOR

CUSTOMER NAME				P.O. NO.	MOTOR TAG NO.	
OUTPUT	POLE	VOLTAGE	FREQUENCY	FULL LOAD SPEED	TOSHIBA MODEL NO.	
HP	4−8	2.3/4k V	Hz	(min^{-1})		
TYPE	FORM	INS. CLASS	RATING	FRAME	S.F.	ENCLOSURE
		F	CONT.	S447/9T		TEFC

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HOUSTON, TEXAS U.S.A.

3rd ANGLE PROJ.	PREPARED BY:	DATE:	CHECKED BY:	DATE:	DRAWING NO.:	REV.
	M.Easterbrook	7/24/19	Eddie R	8/6/19	MDSL0072−42	0

Issued Date	6/28/2024	Transmit #	
Issued By	dschoeck	Issued Rev	

TOSHIBA
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TYPICAL MOTOR PERFORMANCE DATA

Model: 2504XDAK41A-A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1790	S449T	2300/4000	60	3	64/37

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	95.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250.00	186.4	37	94.9	76.5
¾ Load	187.50	139.8	29	94.0	73.7
½ Load	125.00	93.2	21	92.0	66.6
¼ Load	62.50	46.6	16.2	86.0	48.1
No Load			16.1		4.5
Locked Rotor			211		24.7

Torque				Rotor wk² Inertia
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	(lb-ft²)
734	165	125	250	151.18

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	91	6318C3	6318C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global 841
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	SSuryani	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/17/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Issued Date	6/28/2024	Transmit #	
Issued By	dschoeck	Issued Rev	

TOSHIBA
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SPEED TORQUE/CURRENT CURVE

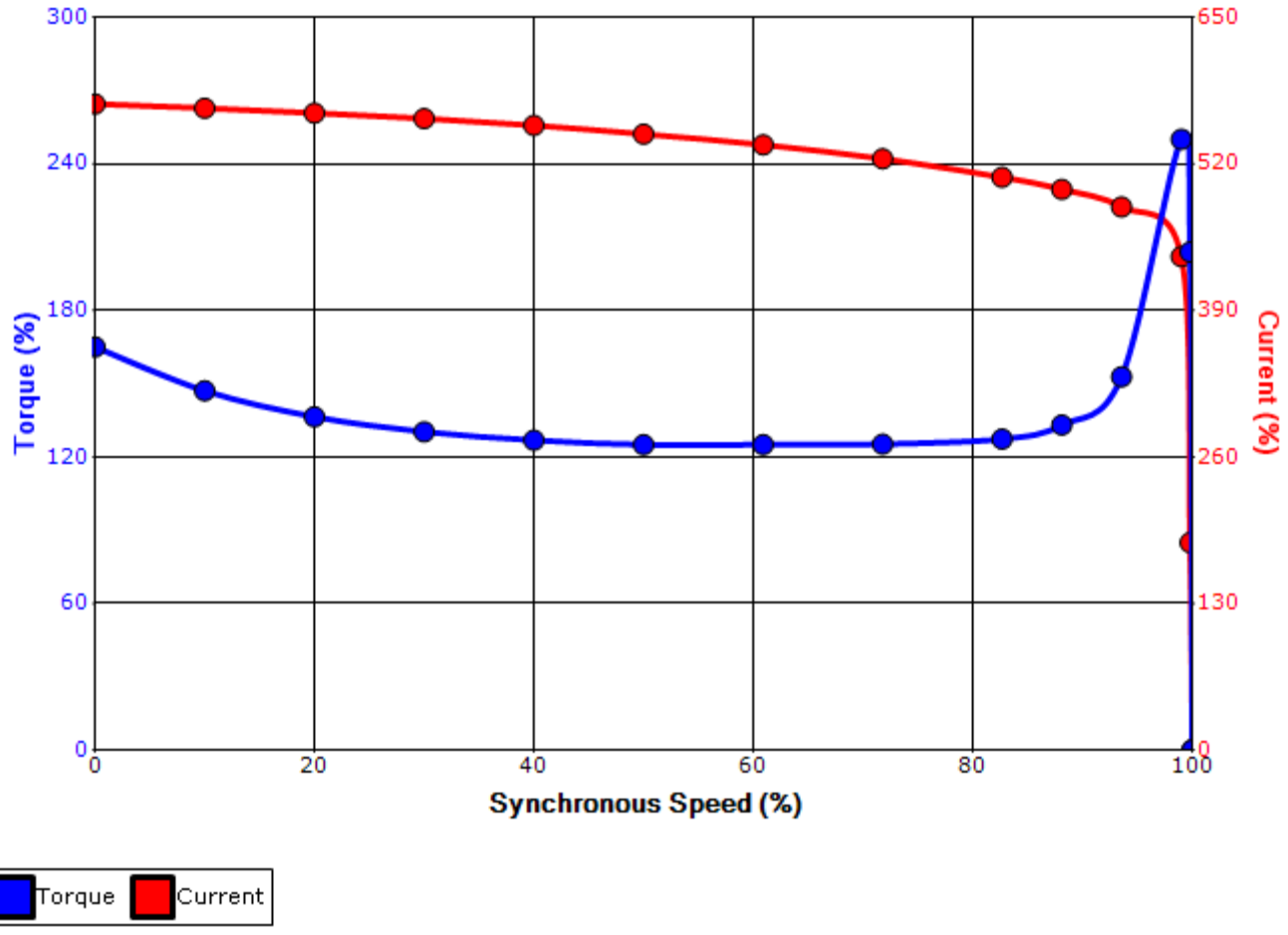
Model: 2504XDAK41A-A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1790	S449T	2300/4000	60	3	64/37

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	95.0	B		40 C

Locked Rotor Amps	Rotor wk² Inertia (lb-ft²)	Torque			
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)
211	151.18	734	165	125	250

Design Values



Customer		wk² Load Inertia (lb-ft²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

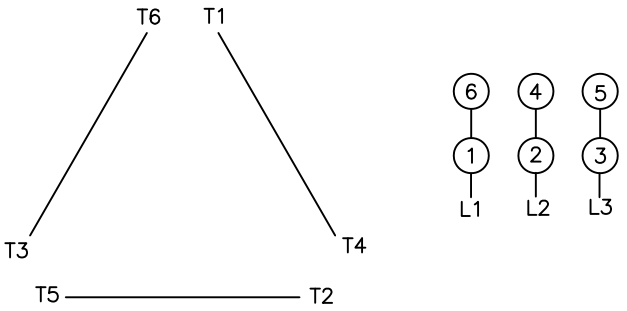
TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	SSuryani	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/17/2020	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

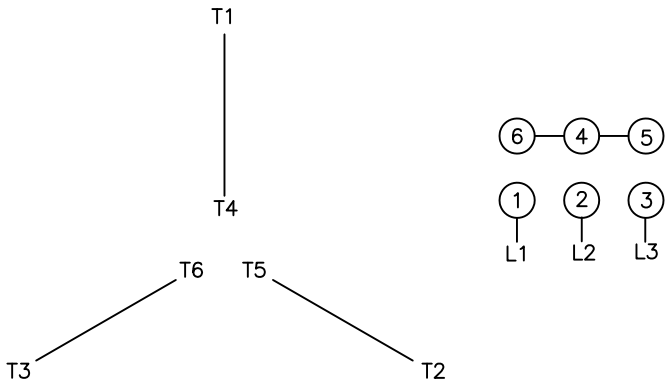
Motor Connection Diagrams
6 Leads

Across-the-Line Starting / Running Connections

Low Voltage – Delta



High Voltage – Wye



Switch L1 and L2 to reverse rotation

Issued Date:	6/28/2024	**Transmit #:**	
Issued By:	dschoeck	**Issued Rev:**	

TOSHIBA
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SPARE PARTS LIST*

Model: 2504XDAK41A-A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1790	S449T	2300/4000	60	3	64/37
Enclosure	**IP**	**Ins. Class**	**S.F.**	**Duty**	**NEMA Nom. Eff.**	**NEMA Design**	**kVA Code**	**Ambient (°C)**
TEFC	56	F	1.15	CONT	95.0	B		40 C

Bearings DE	6318C3 / 90BC03J3OX
Bearings NDE	6318C3 / 90BC03J3OX

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	SSuryani	**Doc. Written By**	D. Suarez	**Doc.# / Rev**	MPCF-1125 / 0
Engr. Date	4/17/2020	**Doc. Approved By**	M. Campbell	**Doc. Issued**	6/8/2011