

1/2"-13 UNC GND BOLT  
SEE NOTE 7

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS													CONDUIT BOX								MAXIMUM WEIGHT
	A	B	C	D	G	J	K	M	O	P	T	A[NPT]	AB	AC	AE	AF	XL	XN				
N447T/N449T	22.0	34.7	59.3	11.00	1.4	4.6	13.8	20.9	25.0	27.0	3.0	4.00	24.0	19.7	11.00	9.2	15.2	10.2				
N447TS/N449TS	22.0	34.7	55.6	11.00	1.4	4.6	13.8	20.9	25.0	27.0	3.0	4.00	24.0	19.7	11.00	9.2	15.2	10.2				
FRAME SIZE	MOUNTING				SHAFT EXTENSION				KEY SEAT				BEARINGS				MAXIMUM WEIGHT					
	E	2F	H	BA	N-W	V	U	R	S	ES	US ROLLER	US BALL 6P	US BALL 4P	OS 4~8P	US BALL 2P	OS 2P						
N447T/N449T	9.00	20.00/25.00	0.82	7.50	8.50	8.25	3.375	2.880	0.875	6.88	NU322C3	6322C3	6318C3	6318C3	-	-						
N447TS/N449TS	9.00	20.00/25.00	0.82	7.50	4.75	4.50	2.375	2.021	0.625	3.00	-	6318C3	6318C3	6318C3	6313C3	6313C3						
																3800 lbs.						

- NOTES:
- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  - MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  - KEY DIMENSIONS EQUAL S x S x 6.91 (MOTOR SUPPLIED WITH KEY)
  - MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  - THIS DIMENSION EQUALS 2F FOR N447T MOUNTING
  - STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
  - FRAME GROUND BOLT STANDARD ON 841 PRODUCT

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's.: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ HZ: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: IEFEC EOP III 840  
 COMMENTS: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 PER: \_\_\_\_\_ DATE: \_\_\_\_\_

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY  
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**  
TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED  
HORIZONTAL FOOT-MOUNTED  
3 PHASE INDUCTION MOTOR  
F1 ASSEMBLY

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Issued Date	9/24/2019	Transmit #	
Issued By	dschoeck	Issued Rev	

### TYPICAL MOTOR PERFORMANCE DATA

Model: B2504FLF3BSHDL

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1780	N449T	460	60	3	276
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	276.0	96.2	88.3
¾ Load	187.50	139.8	209.0	95.6	88.0
½ Load	125.00	93.2	146.1	94.1	85.3
¼ Load	62.50	46.6	89.3	89.2	73.4
No Load			58.0		5.5
Locked Rotor			1825		28.0

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
738	180	175	230	149.34

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
25.5	11.4	-	6318C3	6318C3	3631

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
 Product Family:EQP Global 840  
 Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	bmmamen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	1/21/2016	Doc. Approved By	M. Campbell	Doc. Issued	9/20/2019



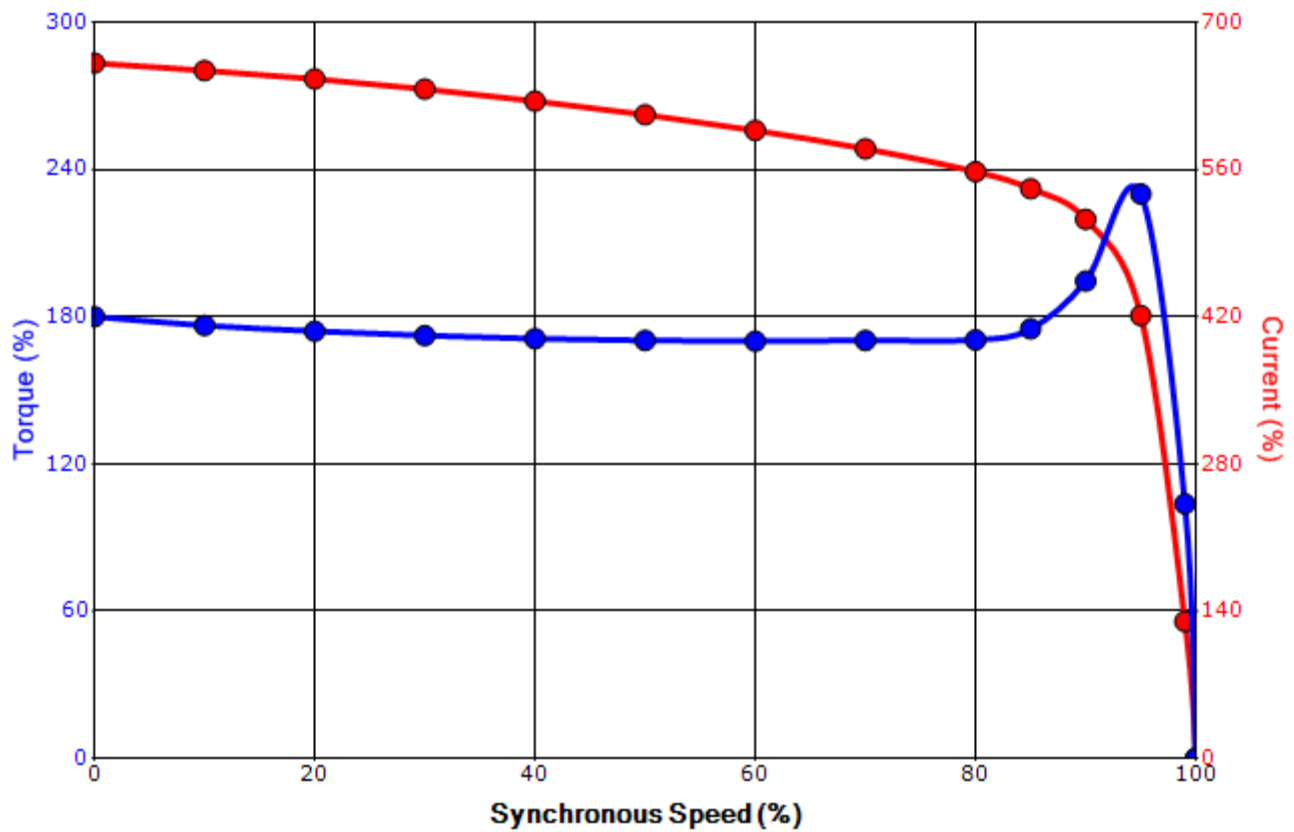
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### SPEED TORQUE/CURRENT CURVE

Model: B2504FLF3BSHDL

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1780	N449T	460	60	3	276
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)			
1825	149.34	738	180	175	230			

### Design Values



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

### TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	bmammen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121/1
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**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation