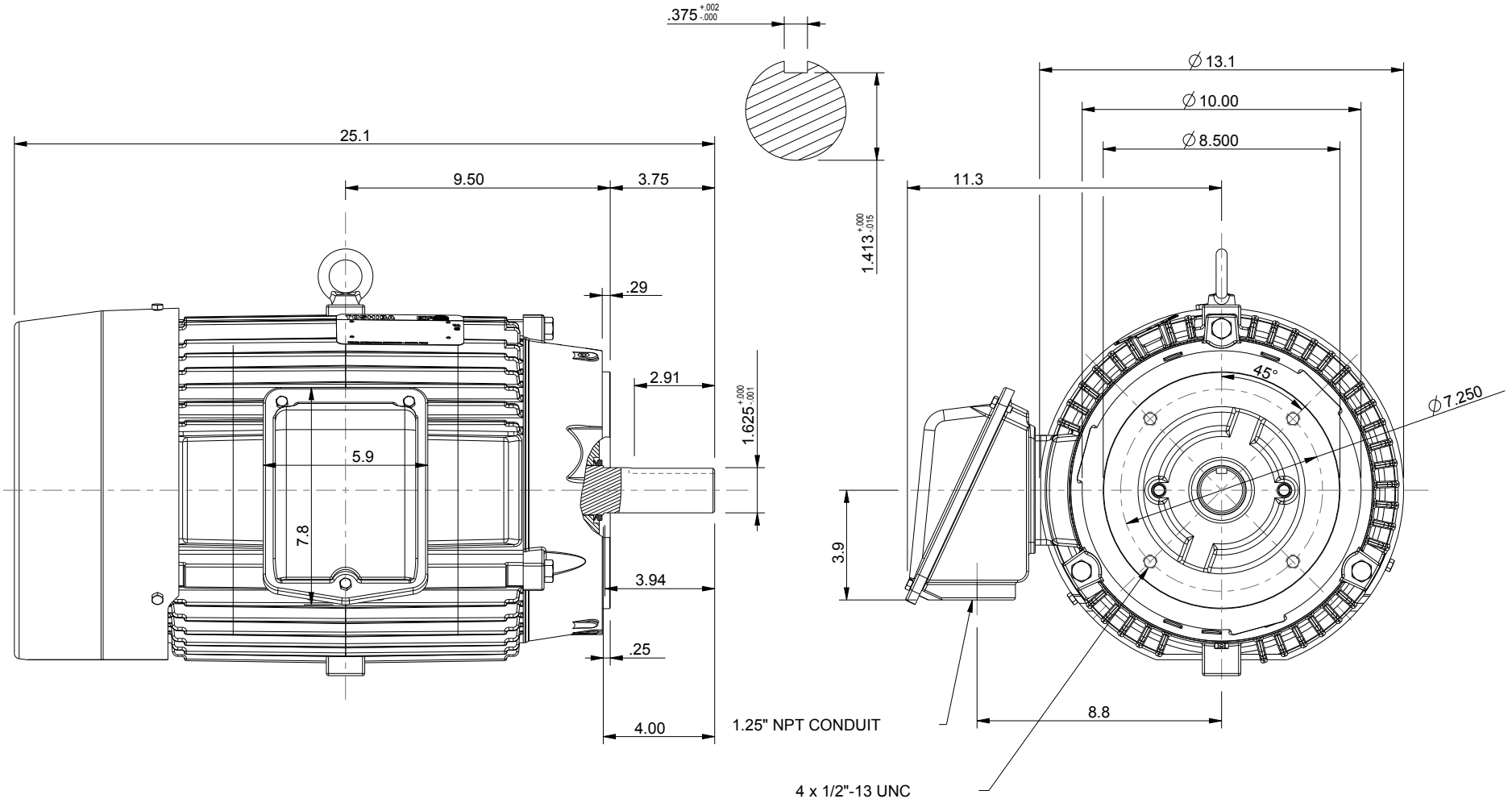

UNITS: INCHES	NOTES:
ROTATION FROM NDE	1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
X CCW CW	2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
	3. KEY DIMENSIONS EQUAL 0.375"x 0.375"x 2.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE — [ ] PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED — [X] CERTIFIED

TOSHIBA MILL & CHEMICAL DUTY EQP Global 840

www.toshiba.com/tic

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY ENCLOSED FAN COOLED ROUND BODY C-FACED 3 PHASE INDUCTION MOTOR

254TC-256TC F1 ASSEMBLY

DRAWING #: MDSLV245-04

REV. DATE: 06/30/18 REV. #: 1 PER.: M. O'DOWD

REV. DESCRIP.:

Issued Date	6/20/2025	Transmit #	
Issued By	dschoeck	Issued Rev	

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TYPICAL MOTOR PERFORMANCE DATA

Model: 0154XSSB44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
15	11	4	1770	254TC	460	60	3	20
Enclosure	**IP**	**Ins. Class**	**S.F.**	**Duty**	**NEMA Nom. Eff.**	**NEMA Design**	**kVA Code**	**Ambient (°C)**
TEFC	55	F	1.15	CONT	92.4	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	15.00	11.2	20	92.6	75.2
¾ Load	11.25	8.4	16.2	91.6	70.6
½ Load	7.50	5.6	12.7	89.2	61.7
¼ Load	3.75	2.8	8.6	82.5	49.1
No Load			10.1		4.6
Locked Rotor			118		37.3

Torque				Rotor wk² Inertia
Full Load (lb-ft)	**Locked Rotor (% FLT)**	**Pull Up (% FLT)**	**Break Down (% FLT)**	**(lb-ft²)**
44.5	240	185	280	2.32

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight
Cold	**Hot**		**DE**	**NDE**	**(lbs)**
35	15	-	6309ZZC3	6309ZZC3	298

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global 840
Mounting:C-Face Round,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	bmammen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/5/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Issued Date	6/20/2025	Transmit #	
Issued By	dschoeck	Issued Rev	

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SPEED TORQUE/CURRENT CURVE

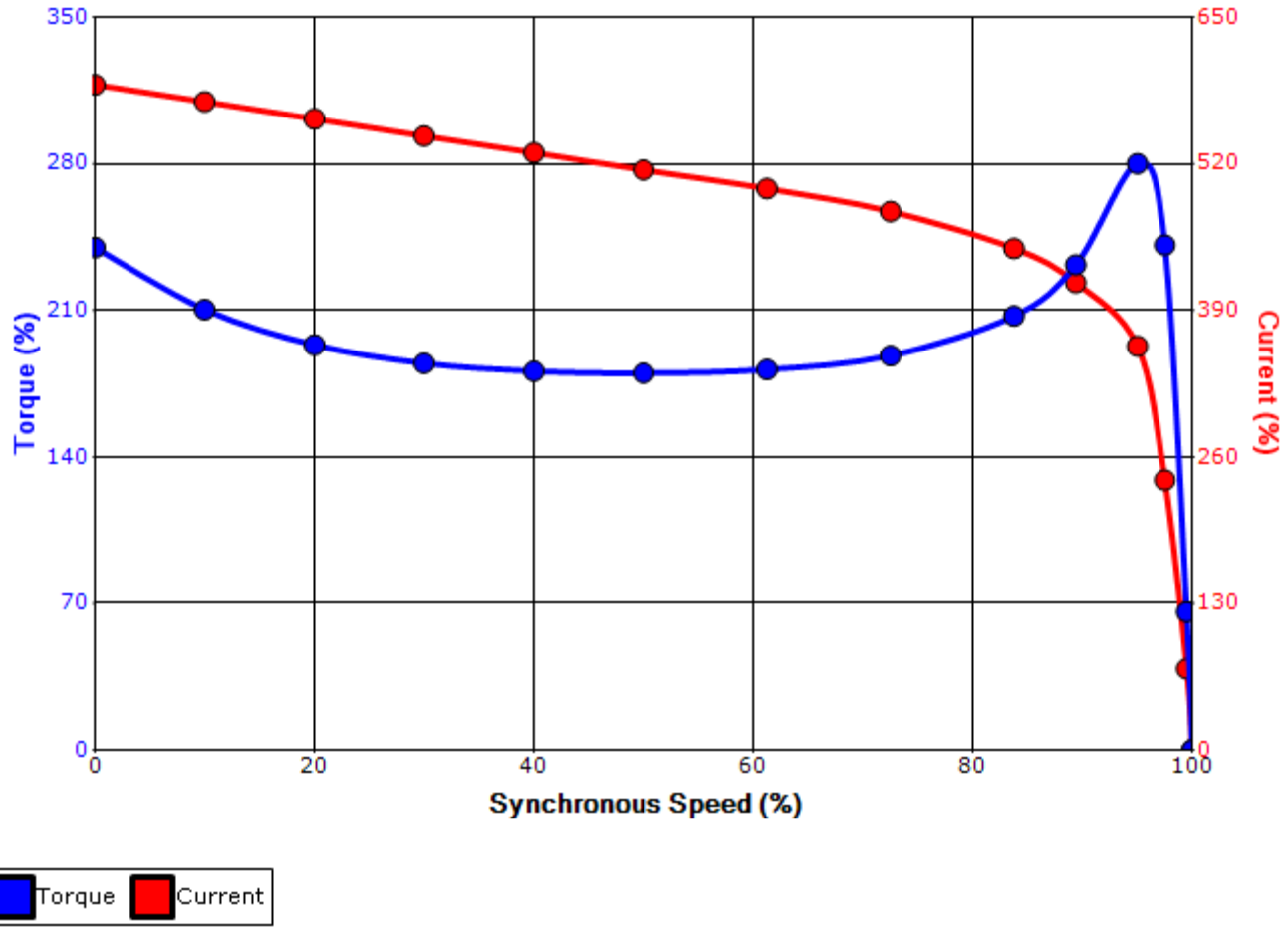
Model: 0154XSSB44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
15	11	4	1770	254TC	460	60	3	20

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	92.4	B		40 C

Locked Rotor Amps	Rotor wk² Inertia (lb-ft²)	Torque			
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)
118	2.32	44.5	240	185	280

Design Values



Customer			wk² Load Inertia (lb-ft²)	-
Customer PO			Load Type	-
Sales Order			Voltage (%)	100
Project #			Accel. Time	-

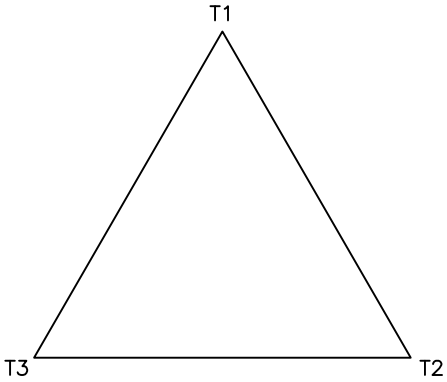
Tag:

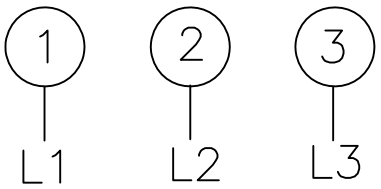
All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	bmammen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	5/5/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram
3 Leads - Delta Connection





Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one of them will be labeled with the appropriate lead number.

Issued Date:	6/20/2025	**Transmit #:**	
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SPARE PARTS LIST*

Model: 0154XSSB44A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
15	11	4	1770	254TC	460	60	3	20
Enclosure	**IP**	**Ins. Class**	**S.F.**	**Duty**	**NEMA Nom. Eff.**	**NEMA Design**	**kVA Code**	**Ambient (°C)**
TEFC	55	F	1.15	CONT	92.4	B		40 C

Bearings DE	6309ZZC3 / 45BC03JPP3OA
Bearings NDE	6309ZZC3 / 45BC03JPP3OA

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	bmammen	**Doc. Written By**	D. Suarez	**Doc.# / Rev**	MPCF-1125 / 0
Engr. Date	5/5/2025	**Doc. Approved By**	M. Campbell	**Doc. Issued**	6/8/2011