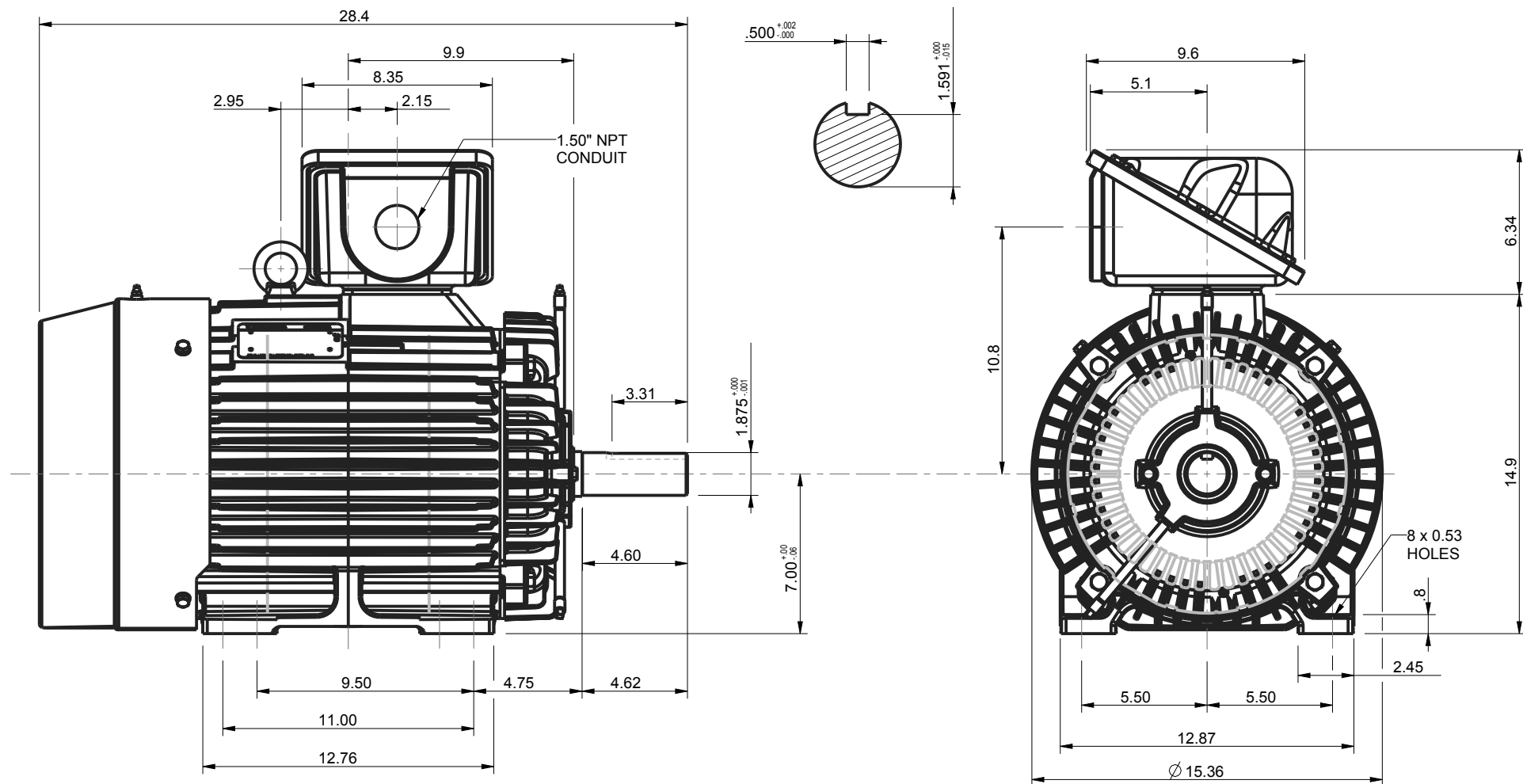




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280T TEFC FRAME F3 ASSEMBLY

MSDLV019-05

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

lbs.
kgs.

NO	REVISION	DRAWN BY	DATE	CHECK
0	FIRST ISSUE (OVERRIDE 'R' DIMENSION)	M. O'DOWD	04/01/13	JR
NO				

XT SERIES

DRAWN BY: M. O'DOWD
CHECK BY: J. RUSSELL
APPROVED BY: _____
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: 0254SDSR41A-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	230/460	60	3	60/30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	30	93.9	82.5
¾ Load	18.75	14.0	23	93.1	79.1
½ Load	12.50	9.3	18.1	91.0	71.1
¼ Load	6.25	4.7	13.6	84.0	50.9
No Load			12.0		
Locked Rotor			197		

Torque				Rotor wk² Inertia (lb-ft²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	220	155	300	5.70

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310ZC3	6310ZC3	437

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global SD
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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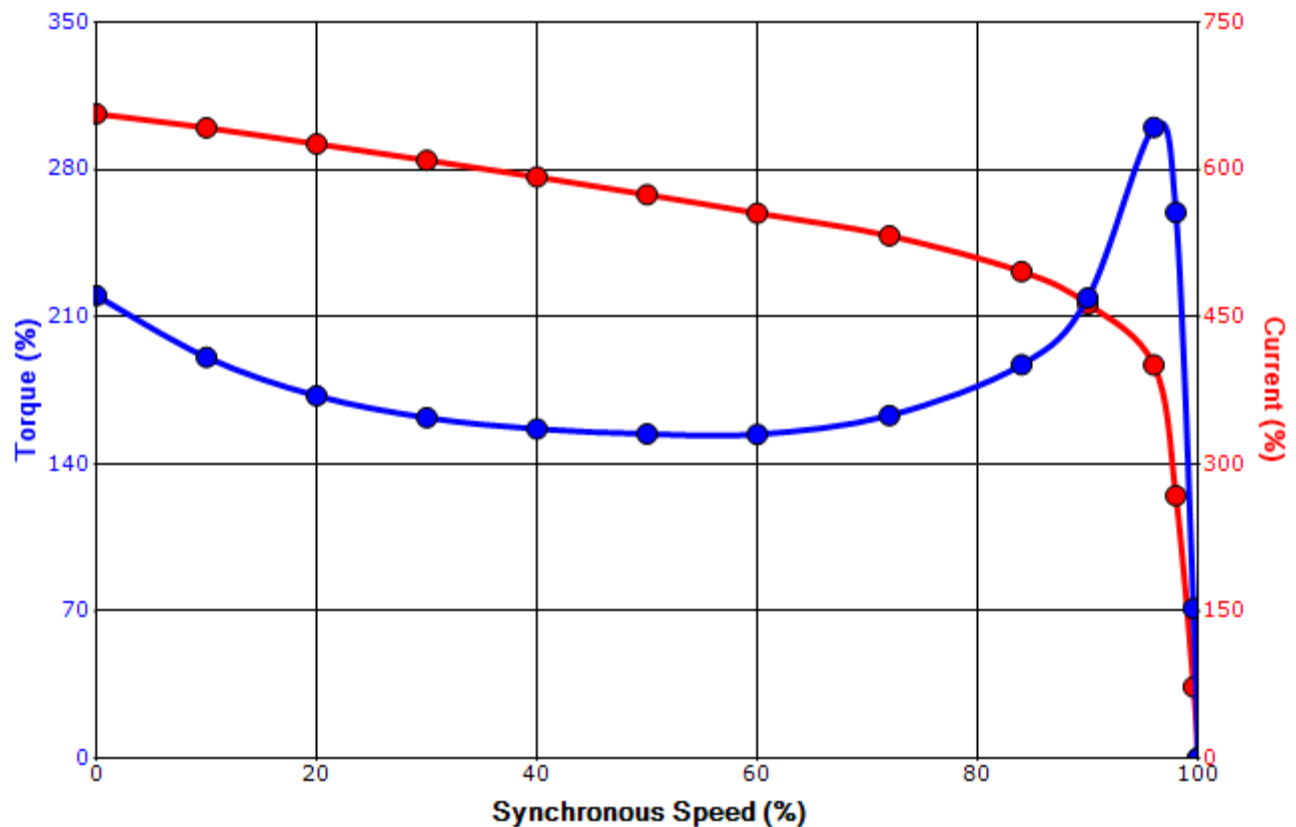
Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/25/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0254SDSR41A-P3

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	230/460	60	3	60/30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)		Break Down (%)		
197	5.70	74.2	220	155		300		

Design Values



Customer			wk ² Load Inertia (lb-ft ²)	-
Customer PO			Load Type	-
Sales Order			Voltage (%)	100
Project #			Accel. Time	-

Tag:

All characteristics are average expected values.

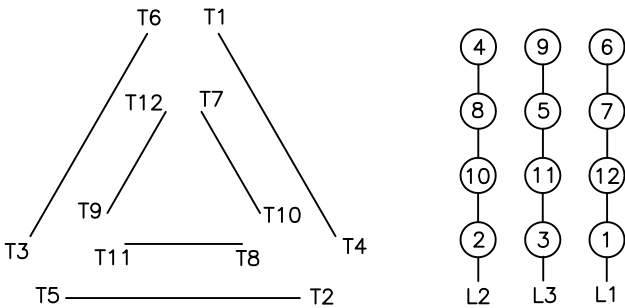
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Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/25/2024	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

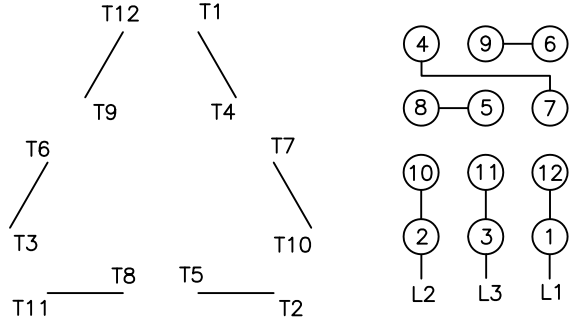
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.