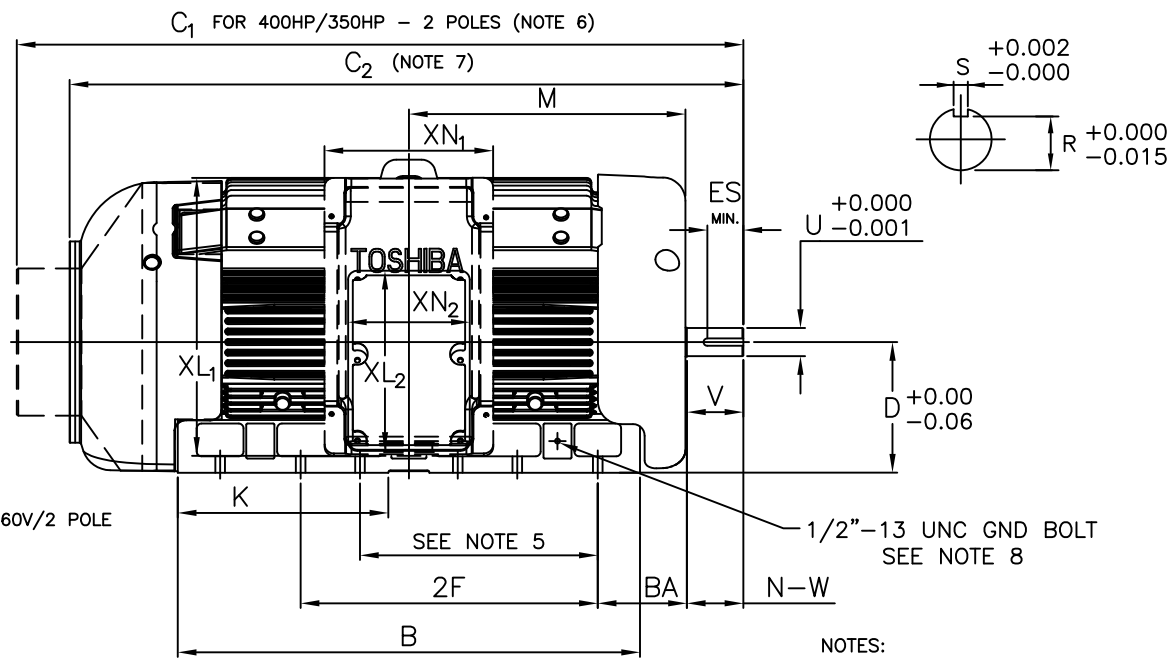
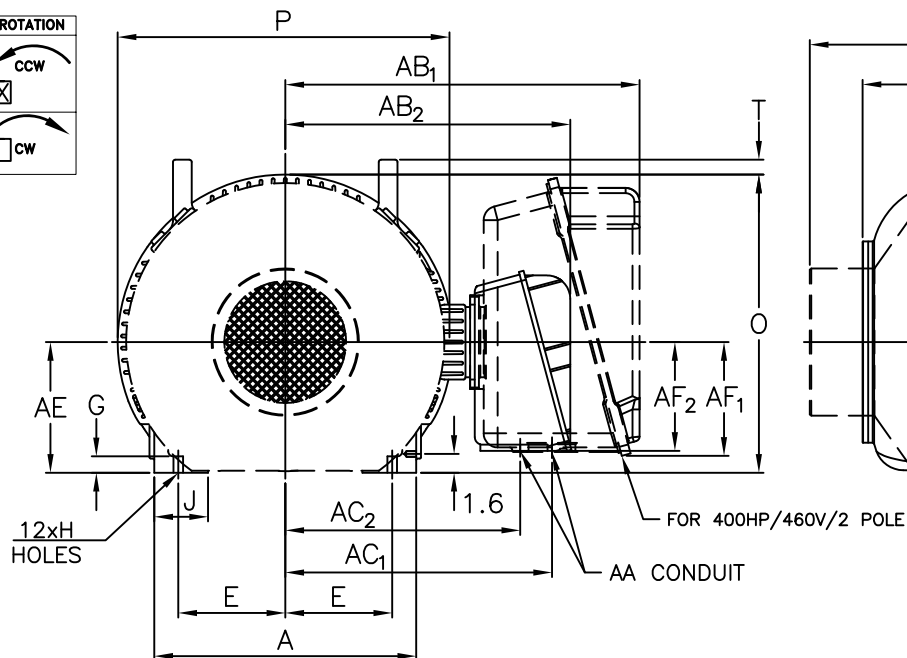
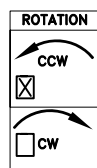


UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS												
	A	B	C ₁	C ₂	D	G	J	K	M	O	P	T	
B447TS/B449TS	22.0	38.9	61.1	56.7	11.00	1.4	4.5	17.7	23.3	25.1	27.9	1.3	

FRAME SIZE	CONDUIT BOX											
	AA[NPT]	AB ₁	AB ₂	AC ₁	AC ₂	AE	AF ₁	AF ₂	XL ₁	XL ₂	XN ₁	XN ₂
B447TS/B449TS	4.00	29.8	23.8	22.4	19.6	11.00	9.6	9.1	23.4	15.2	14.2	10.2

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	
B447TS/B449TS	9.00	20.00/25.00	0.81	7.50	4.75	4.50	2.375	2.021	0.625	3.03	6313C3	6313C3	4000 lbs.

NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY).
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME.
5. THIS DIMENSION EQUALS 2F FOR B447T MOUNTING.
6. 400HP/350HP 2 POLE STANDARD PRODUCT USE UNI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY FAN AND CONNECTION CHANGE.
7. 300HP/250HP 2 POLE STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE BY CONNECTION CHANGE.
8. FRAME GROUND BOLT STANDARD ON 841 PRODUCT.

CUSTOMER: _____ MOTOR MODEL NO.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: TEFC EQP III SD & 841

COMMENTS: _____

PER: _____ DATE: _____

TAG NO's: _____

- ☒ STANDARD (NO AUX. BOXES)
- ☐ RTD AUX. BOX
- ☐ SPACE HEATER AUX. BOX
- ☐ BEARING RTD's

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HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

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TYPICAL MOTOR PERFORMANCE DATA

Model: 2502SDSB41B

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	2	3585	B449TS	460	60	3	273
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	95.8	A		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250.00	186.4	273	95.9	89.2
¾ Load	187.50	139.8	209	94.7	88.4
½ Load	125.00	93.2	148	92.2	85.3
¼ Load	62.50	46.6	93	85.1	73.3
No Load			60.7		
Locked Rotor			1934		

Torque				Rotor wk² Inertia (lb-ft²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
366	160	135	245	122.86

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	85	6313C3	6313C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global SD
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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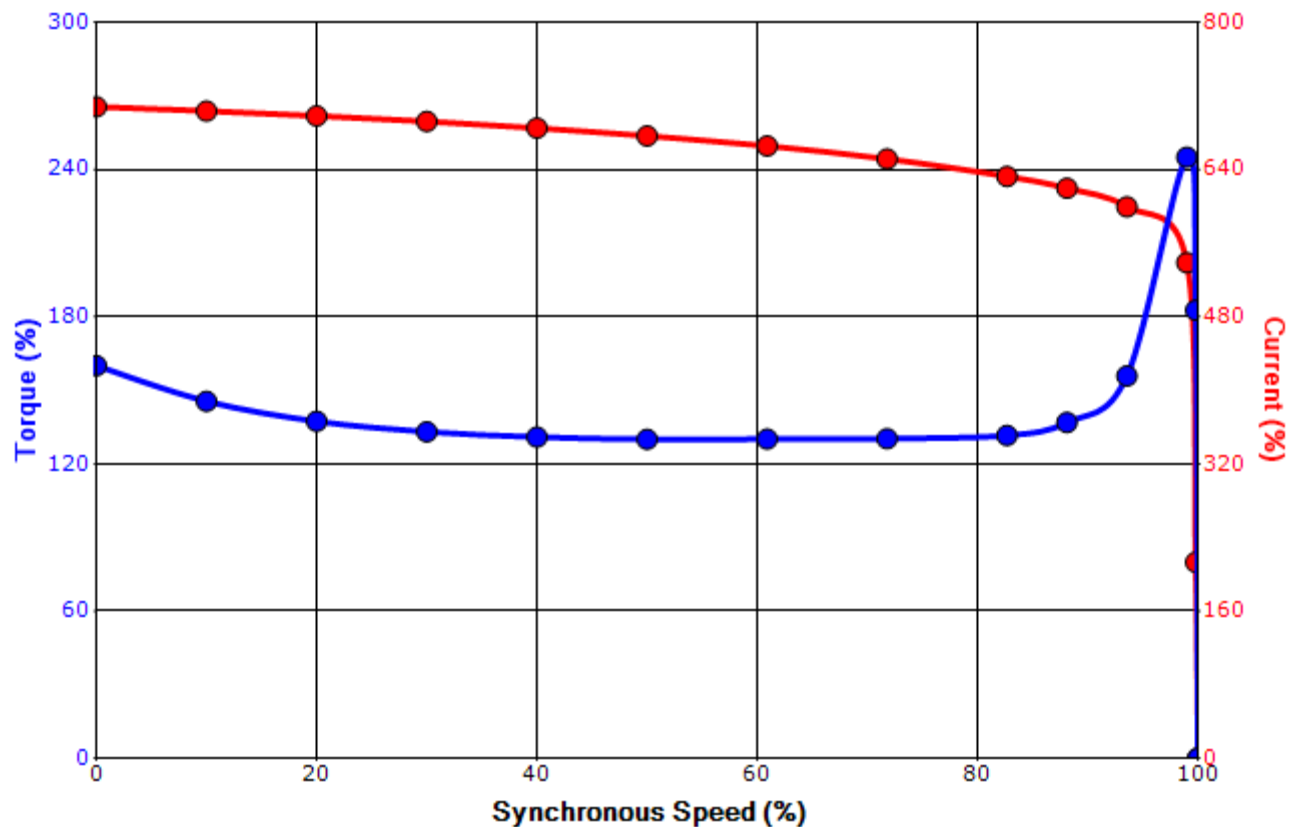
Engineering	bmmamen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	9/10/2019	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 2502SDSB41B

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	2	3585	B449TS	460	60	3	273
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	95.8	A		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)		Break Down (%)		
1934	122.86	366	160	135		245		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

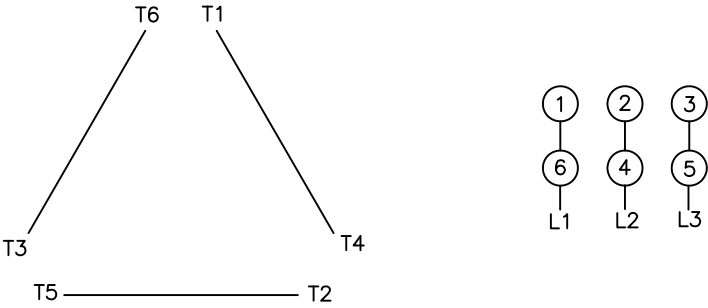
All characteristics are average expected values.

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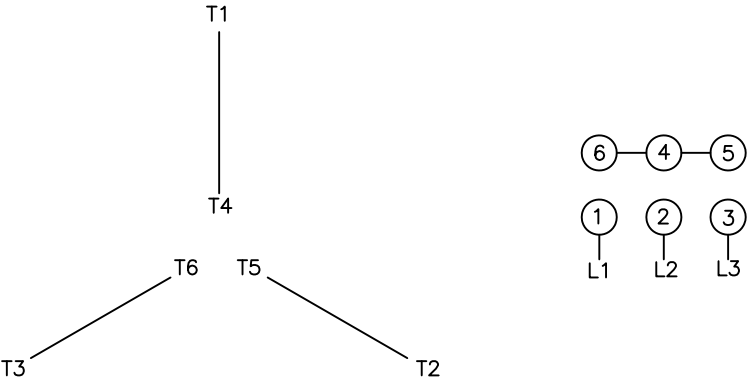
Engineering	bmammen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	9/10/2019	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation