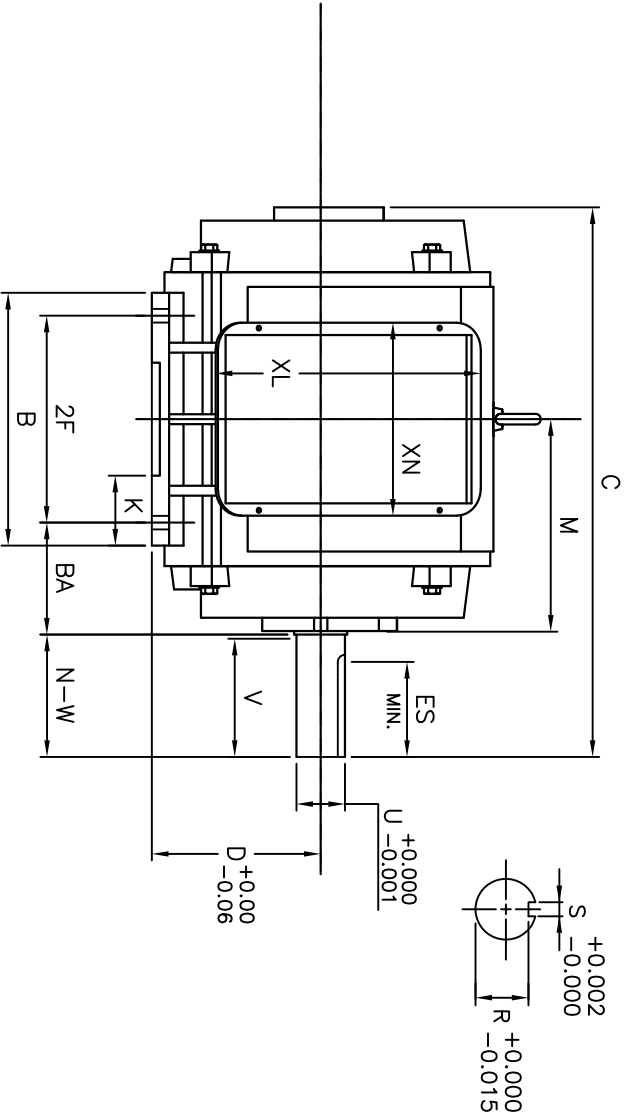
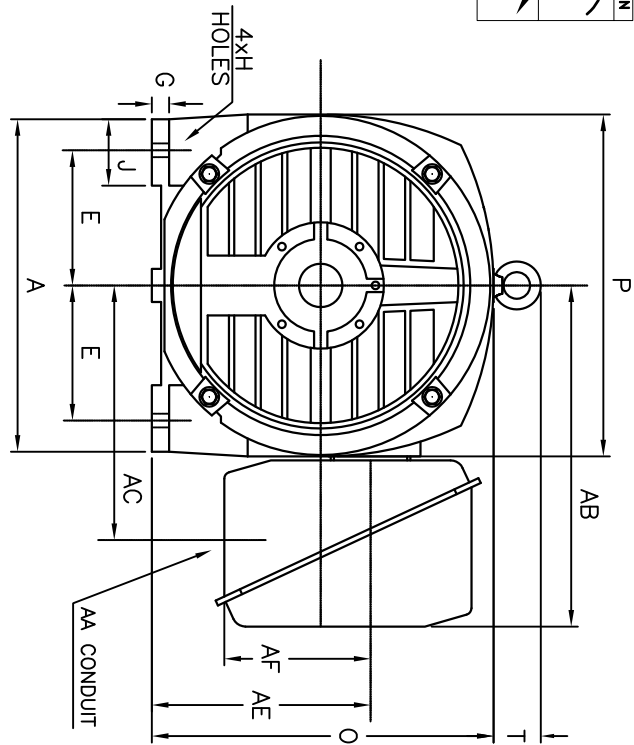
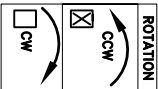




UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
404TS	19.7	15.0	29.6	10.00	1.1	4.0	4.2	12.6	20.3	20.3	2.8	3.00	20.2	15.1	13.0	8.7	15.7	11.5
404T	19.7	15.0	32.6	10.00	1.1	4.0	4.2	12.6	20.3	20.3	2.8	3.00	20.2	15.1	13.0	8.7	15.7	11.5

FRAME SIZE	MOUNTING				SHAFT EXTENSION				KEY SEAT		BEARINGS			MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS		
404TS	8.00	12.25	0.81	6.62	4.25	4.00	2.125	1.845	0.500	2.75	6313C3	6313C3	1050 lbs.	
404T	8.00	12.25	0.81	6.62	7.25	7.00	2.875	2.450	0.750	5.62	6317C3	6313C3	1050 lbs.	

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 5.62 FOR T AND S x S x 2.75 FOR TS (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____

TAG NO's: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ HZ: _____

FRAME SIZE: _____ PRODUCT TYPE: ODP EDP III, EPACT, & HIGH EFFICIENCY

COMMENTS: _____

PER: _____ DATE: _____

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TOSHIBA OPEN DRIP-PROOF
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES
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www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: B1004VLF3USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
100	75	4	1780	404T	230/460	60	3	224/112
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	100.00	74.6	112	95.9	87.2
¾ Load	75.00	55.9	86	95.7	85.3
½ Load	50.00	37.3	62	94.8	79.3
¼ Load	25.00	18.6	42	90.8	60.3
No Load			27.7		4.4
Locked Rotor			789		41.4

Torque				Rotor wk² Inertia (lb-ft²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
295	285	175	245	29.62

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
20	15	-	6317C3	6313C3	1040

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:ODP
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

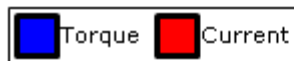
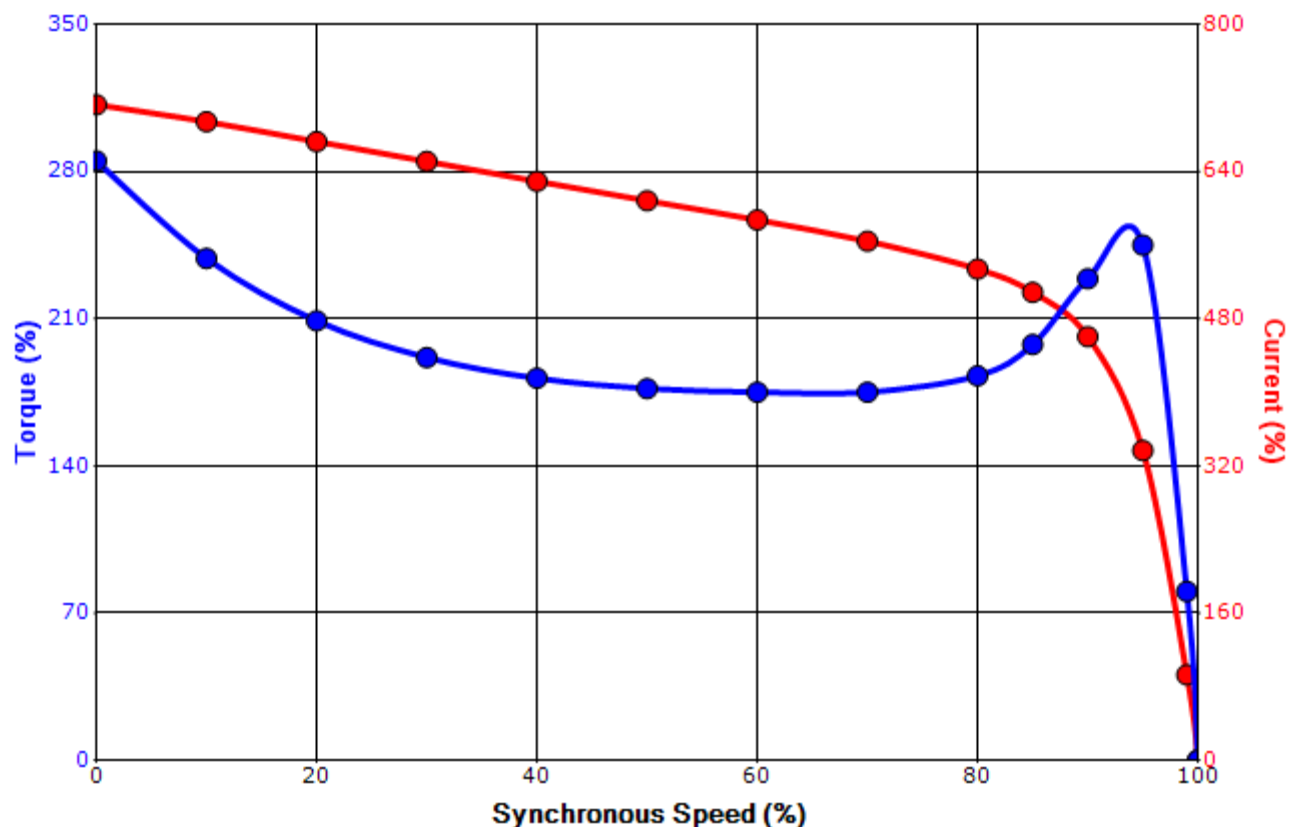
Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	3/6/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B1004VLF3USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
100	75	4	1780	404T	230/460	60	3	224/112
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B		40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)		Break Down (%)		
789	29.62	295	285	175		245		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

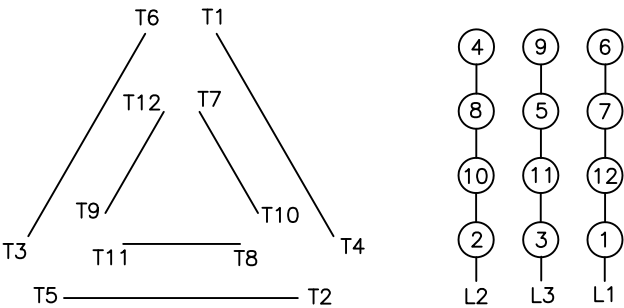
TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	Jrodrigu	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	3/6/2025	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

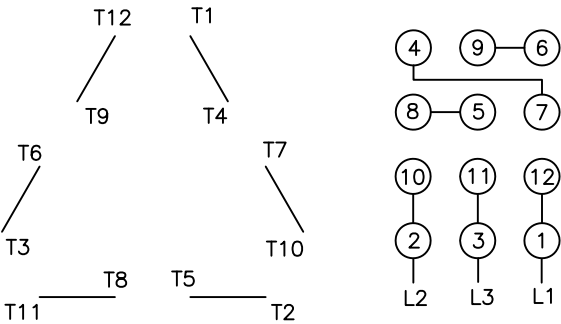
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.